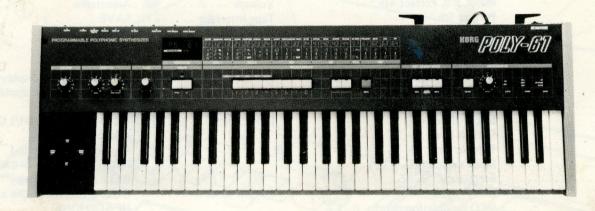
KORG



PROGRAMMABLE
POLYPHONIC SYNTHESIZER
SERVICE MANUAL

# POLY-61

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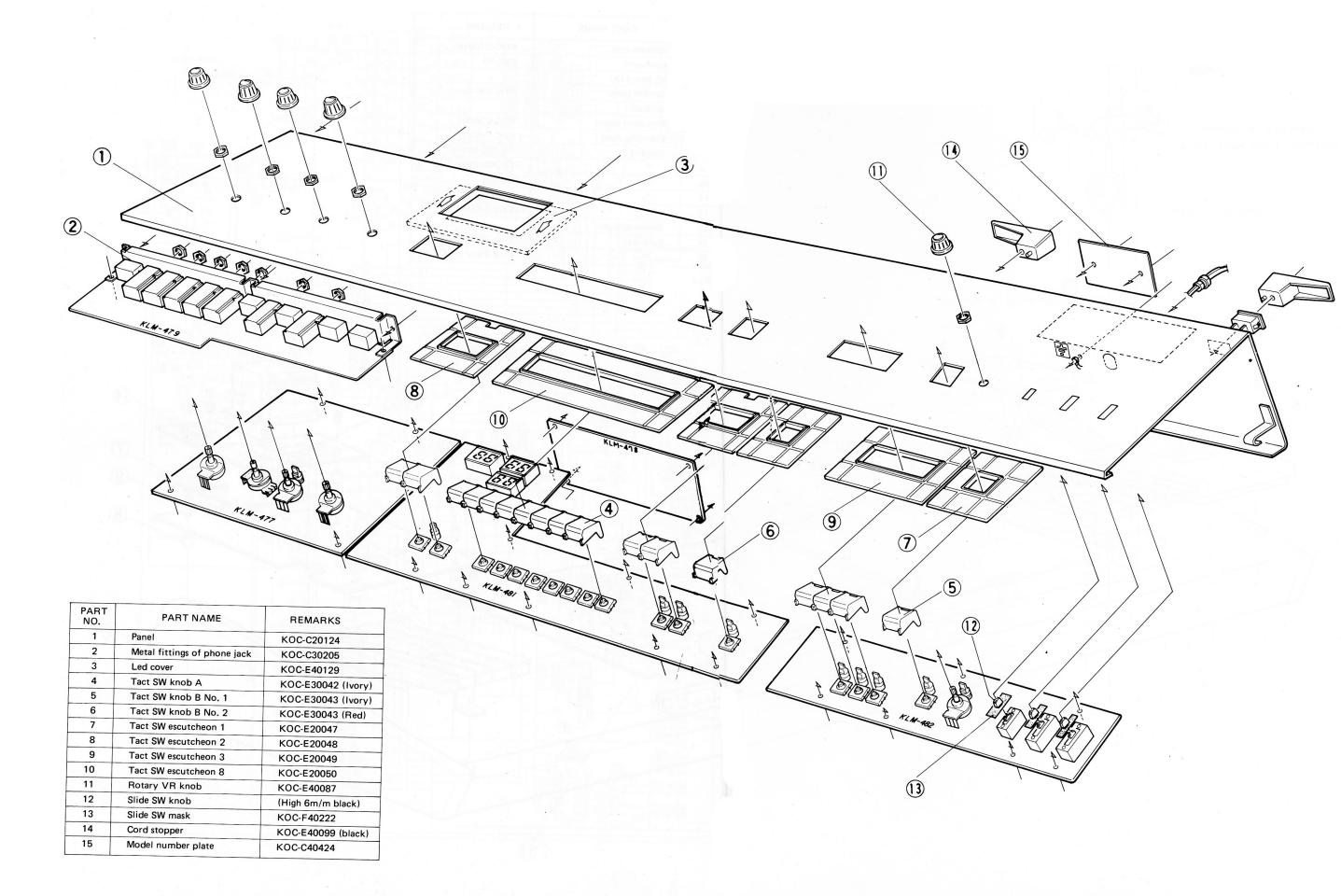
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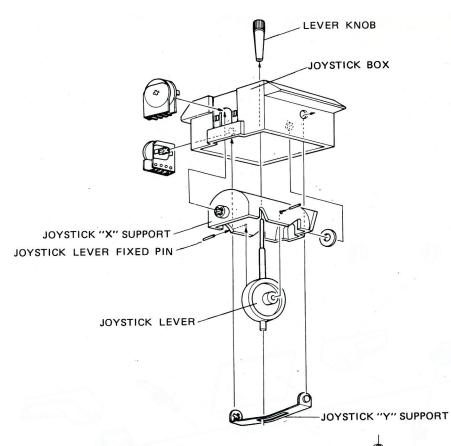
KEIO ELECTRONIC LABORATORY CORPORATION
TOKYO/JAPAN

# 1. SPECIFICATIONS

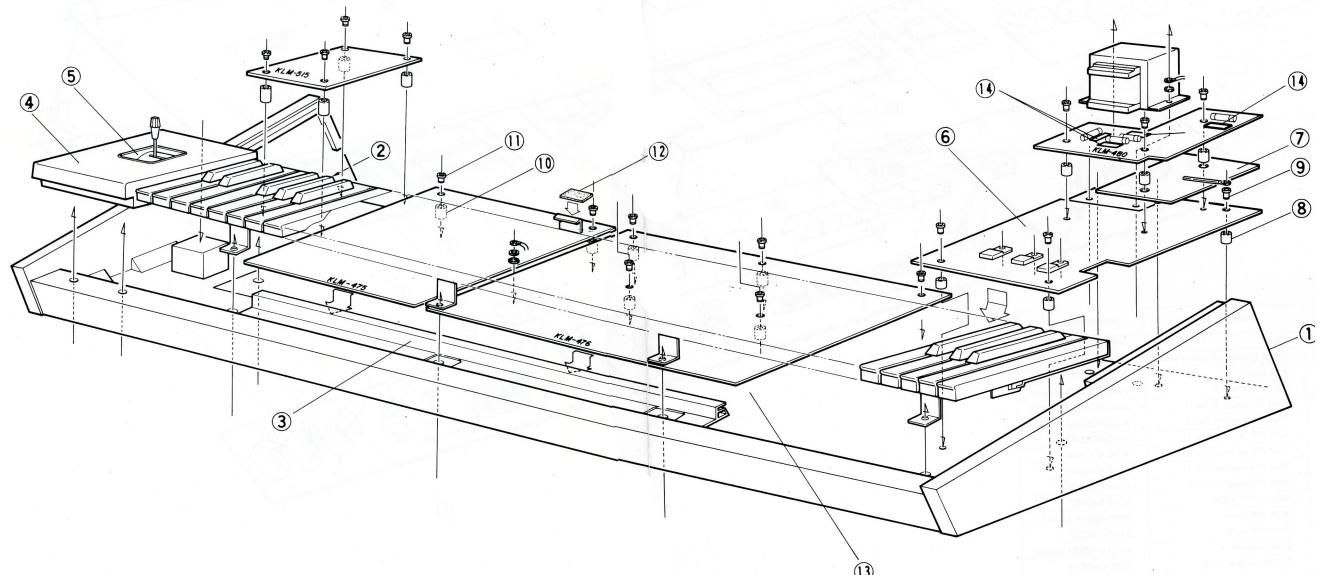
Keyboard	61 keys (C-C)		
(Module parameters)		(Panel controls)	
DCO1*	Octave switch (16', 8', 4')	Tune	±100 cents
	Waveform ( , PW, PWM)	Joystick	Pitch bend range: max. ±700
	Pulse width, PWM depth		cents
DCO2* · · · · · · · · · · · · · · · · · · ·	Octave switch (16', 8', 4')		MG frequency
	Waveform ( ∕ ,		X: pitch bends, Y+: vibrato,
	Interval: Unison, Minor 3rd,		Y-: wah-wah
	Major 3rd, Perfect 4th,	Volume	Adjustable
	Perfect 5th	Tape interface	SAVE
	Detune: 1-6 (max. 50 cents)		LOAD
VCF*	Cutoff frequency: 0–63		VERIFY
	Resonance: 0-7		CANCEL
	Keyboard tracking: OFF, FULL	Indicator · · · · · · · · · · ·	Program number display
	EG modulation intensity: 0-7		Parameter number display
EG*	Attack time: 0–15		Value display
	Decay time: 0–15	Input jacks	FROM TAPE (HIGH/LOW
	Sustain level: 0–15		switch)
140.1	Release time: 0–15		Arpeggiator trigger in ( GND)
VCA*	Mode switch (EG, □ )		PROGRAM UP ( GND)
MG*	Frequency: 0–15		RELEASE ( GND)
	Delay: 0-3	Output jacks	OUTPUT (HIGH/LOW switch)
	DCO modulation depth: 0–7		HEADPHONE
Vi	VCF modulation depth: 0-7	Tono mitale	TO TAPE (HIGH/LOW switch)
Key assign modes	Poly	Tape switch	
	Chord memory Hold		985(W) x 350(D) x 110(H) mm
Arpeggiator		Weight	
Al peggiator	Speed		
	Latch (ON/OFF)	Supplied accessories	Data cassette, Connection cord,
	Range (FULL, 2 Octave, 1 Octave)	D	Plug adaptor
	Mode (UP, UP/DOWN, DOWN)	Power consumption	
	mode (or, or /bowry, bowry)	Operating temperature	
		* Programming and editing a	vallable.

# 2. STRUCTURAL DIAGRAM

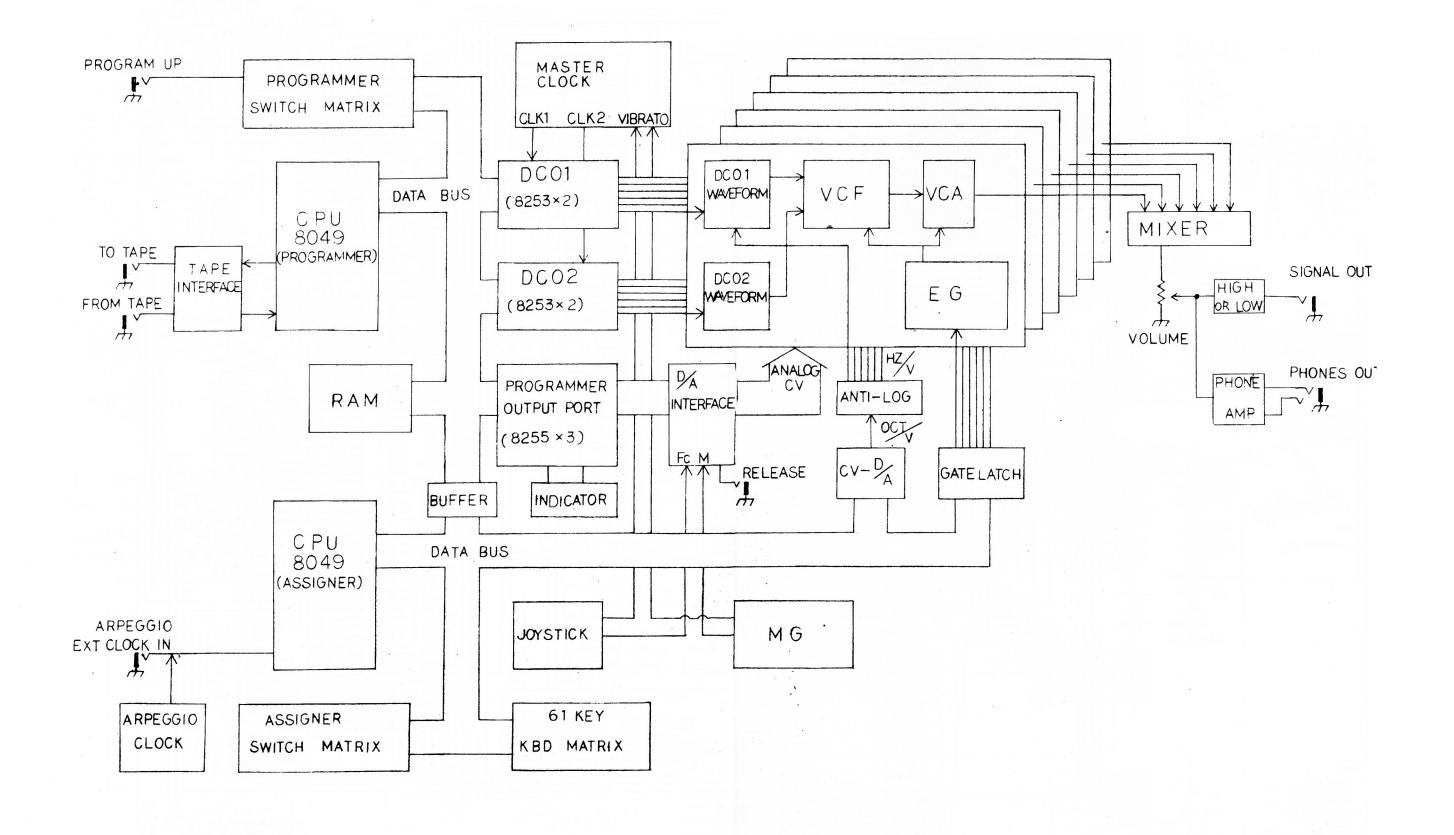




PART NO.	PART NAME	REMARK
1	Wooden case	KOC-D10014
2	Keyboard	ESK-70
3	PC board rail	
4	Control panel	KOC-20040
5	Joystick	
6	Radiation board	KOC-C30207
7	Shielding sheet	KOC-F40227
8	Bushing	TA-305 (Black)
9	,,	TB-300 (Black)
10	"	TA-310
11	"	TB-300
12	Felt	KOC-F40186
13	Shielding sheet	
14	Fuse seal	Fuse 250V 1A (T1A)
15	"	Fuse 250V 2A (T2A)

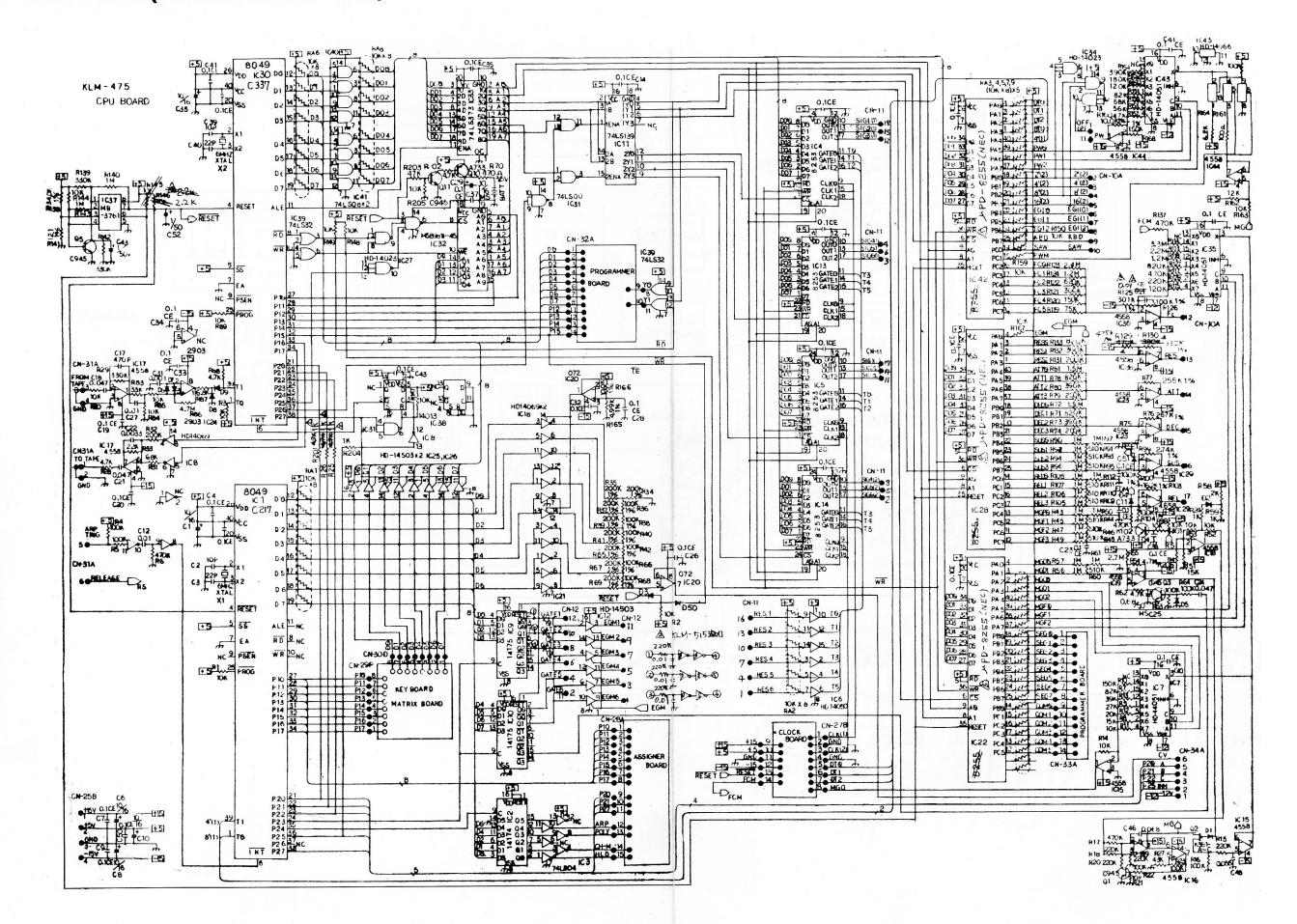


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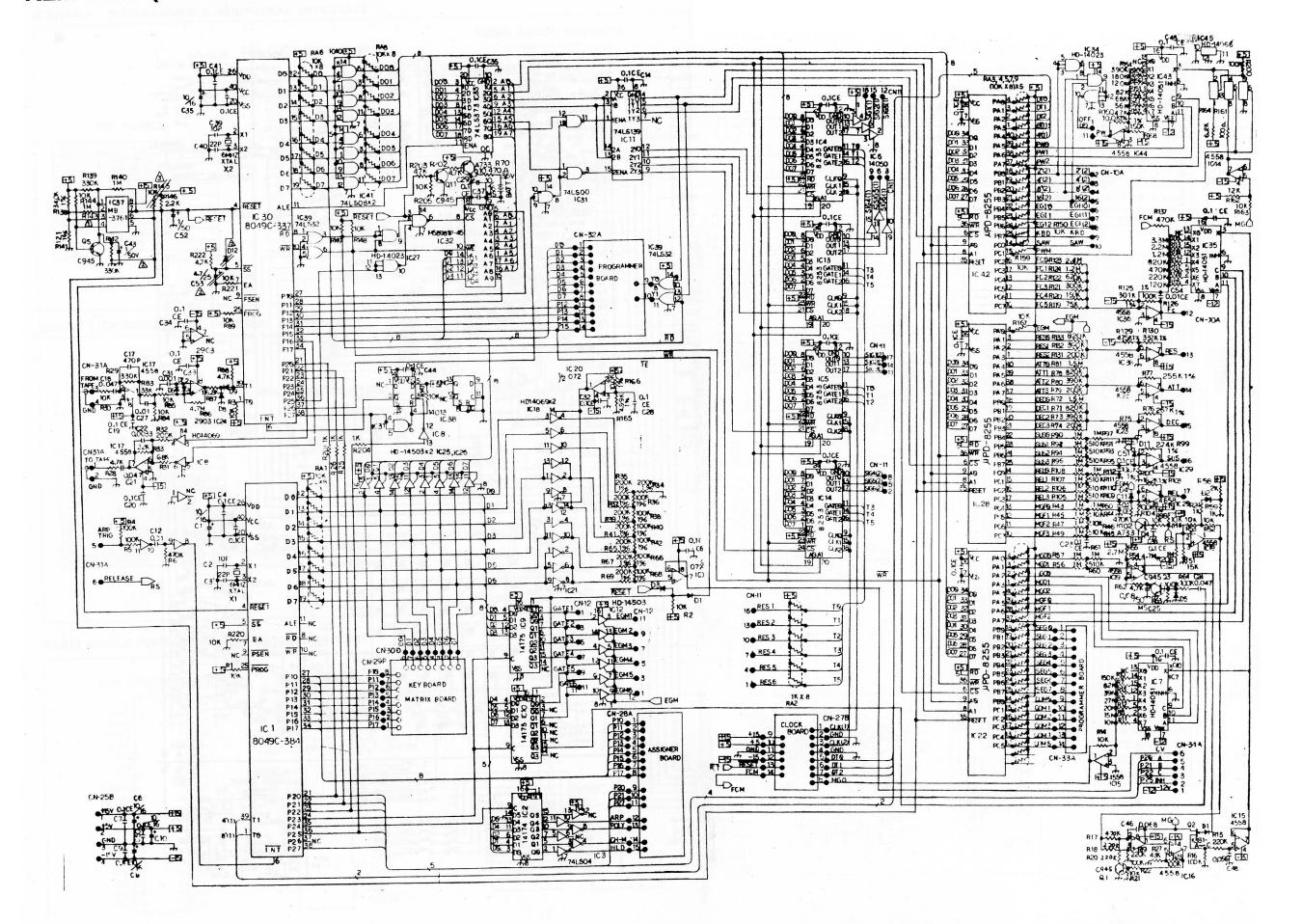


# 4. CIRCUIT DIAGRAM

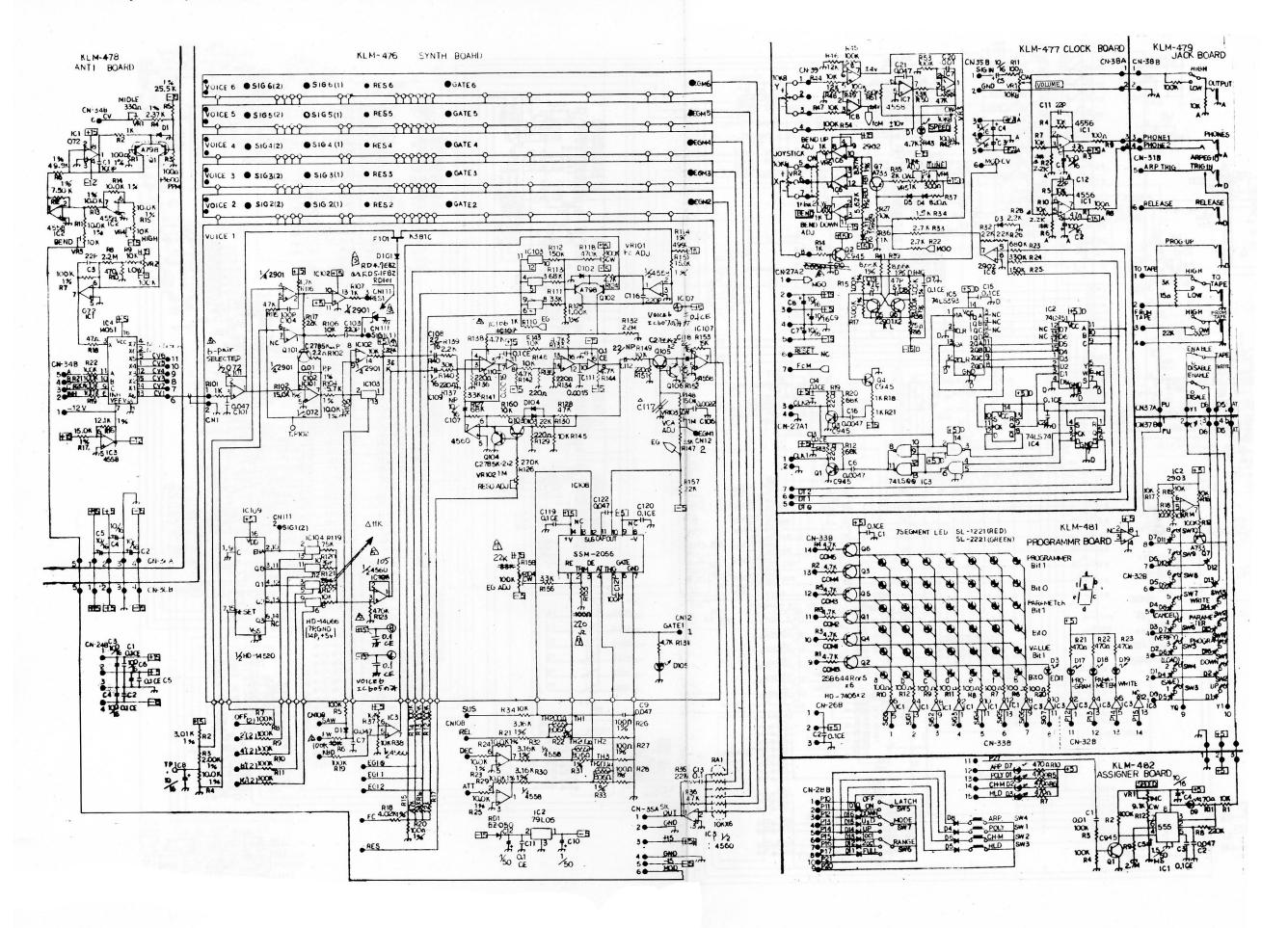
# **KLM-475 (OLD PRODUCTION)**



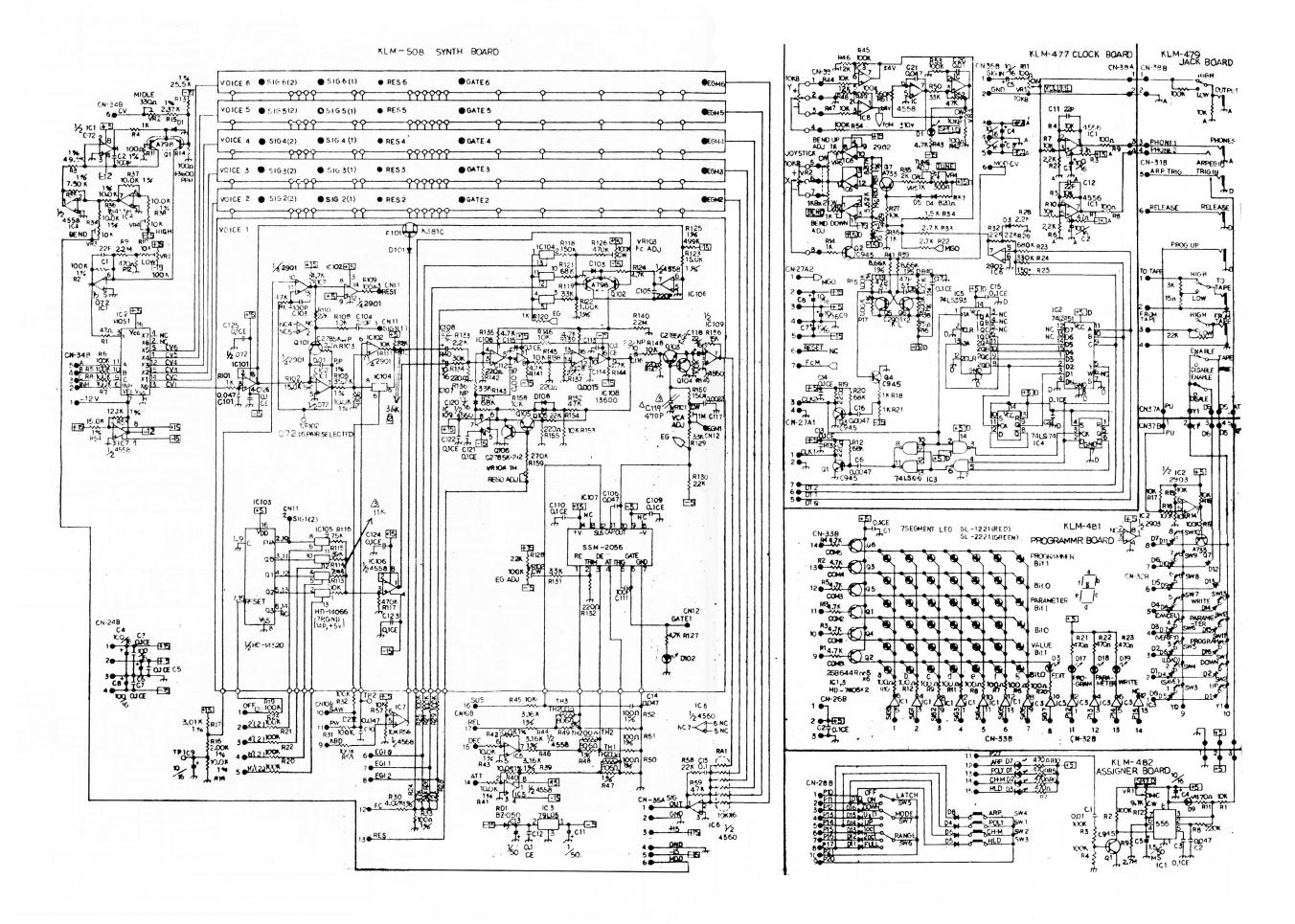
# KLM-509 (NEW PRODUCTION)

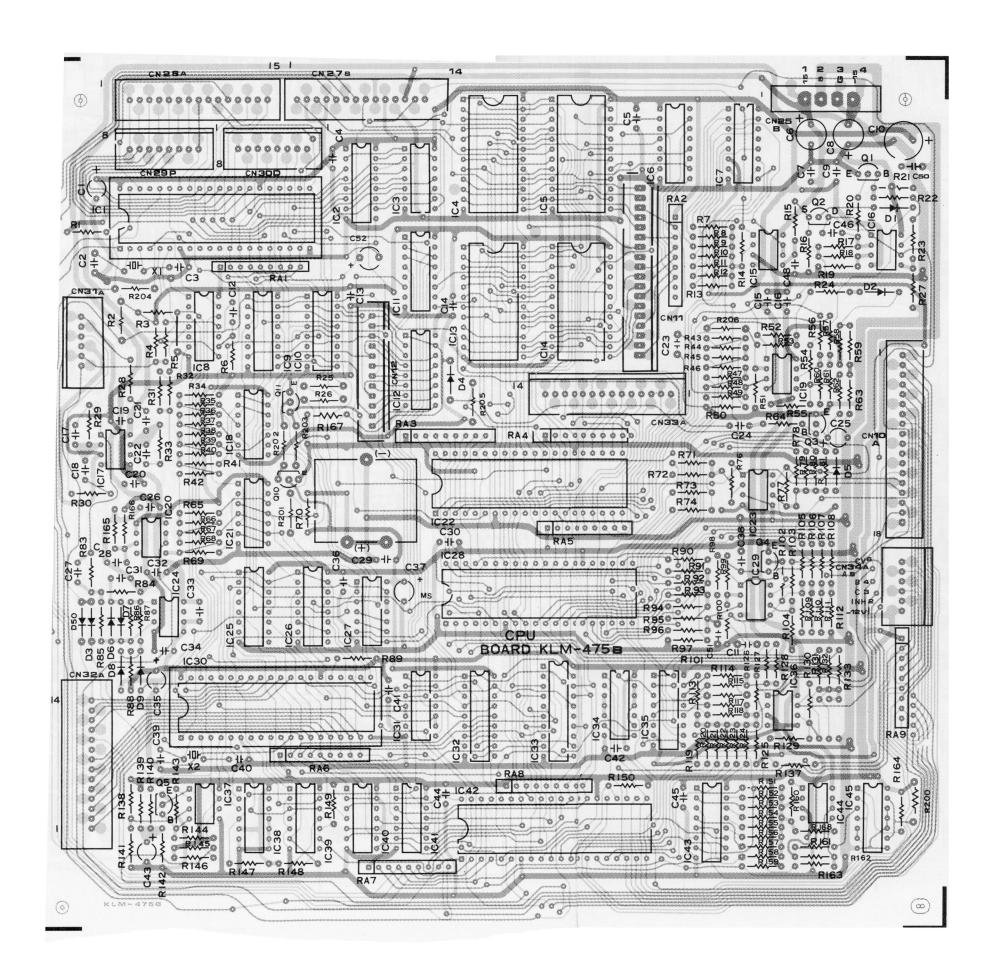


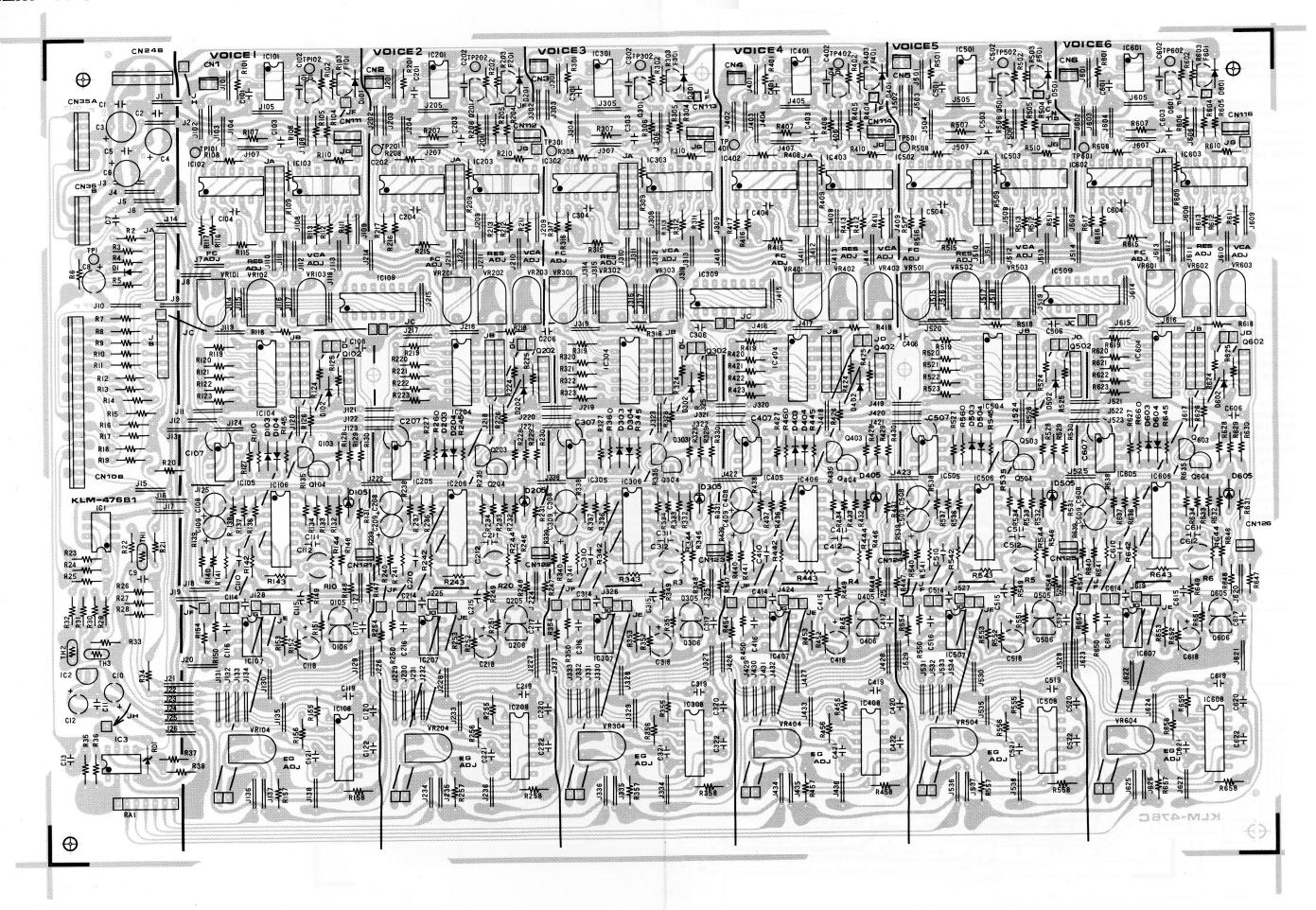
# KLM-476, 477, 478, 479, 481, 482 (OLD PRODUCTION)

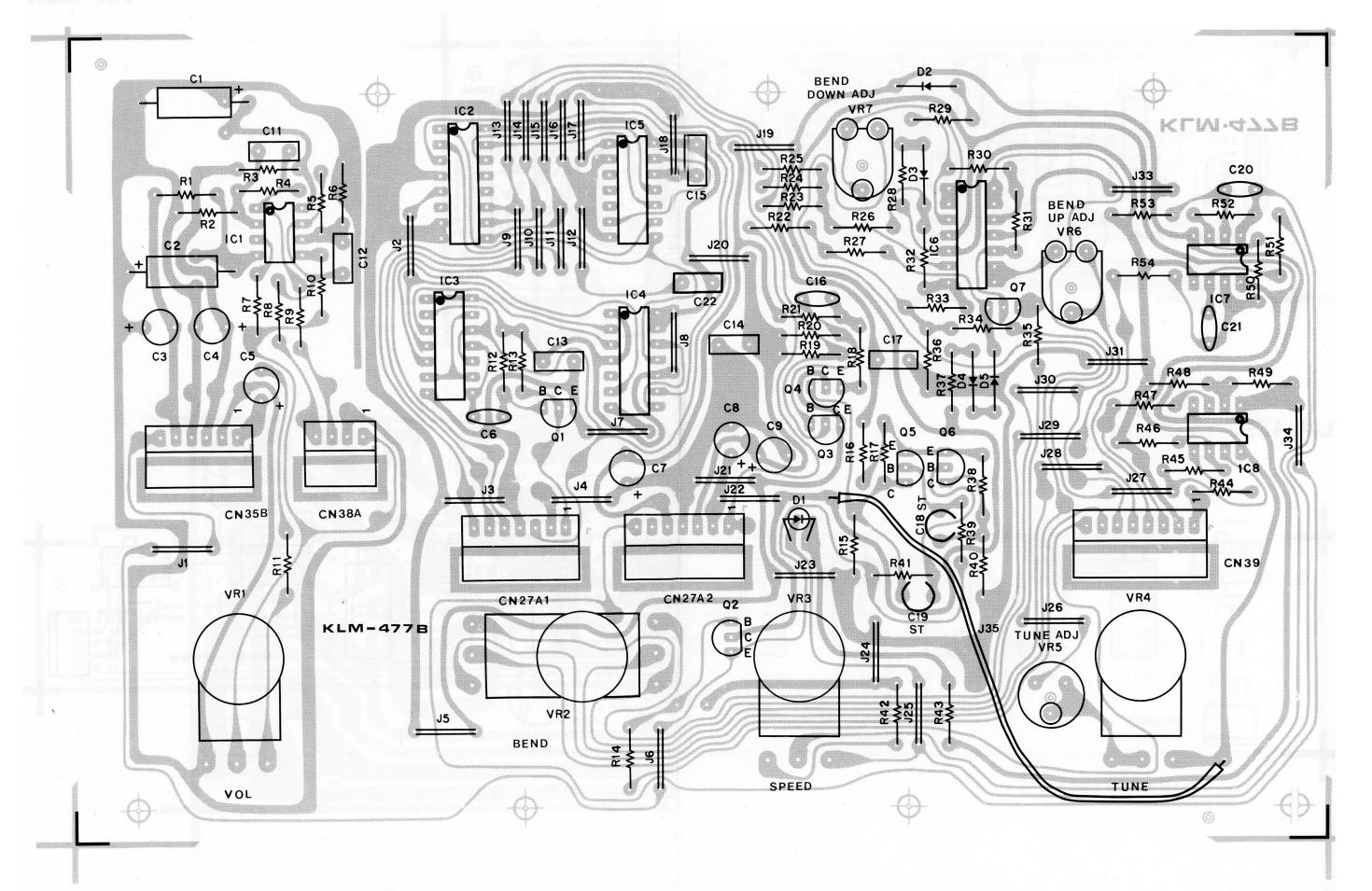


# KLM-508, 477, 479, 481, 482 (NEW PRODUCTION)

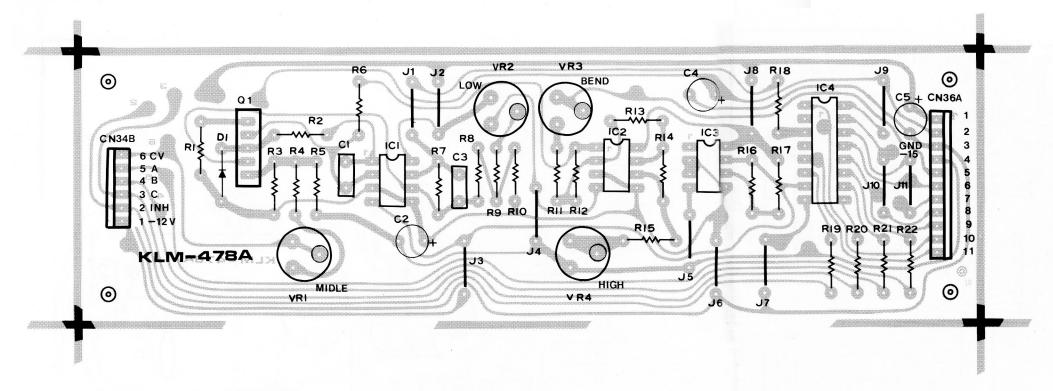




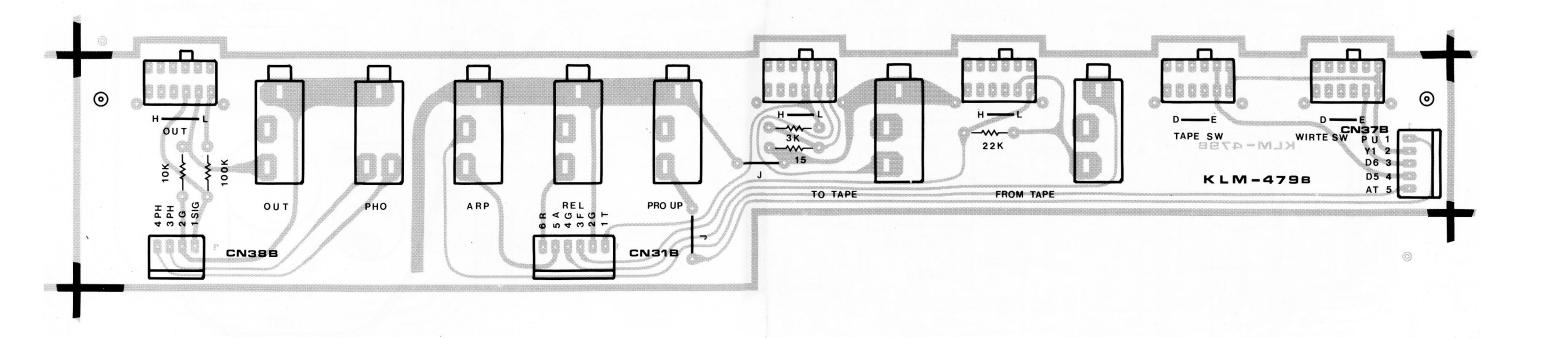


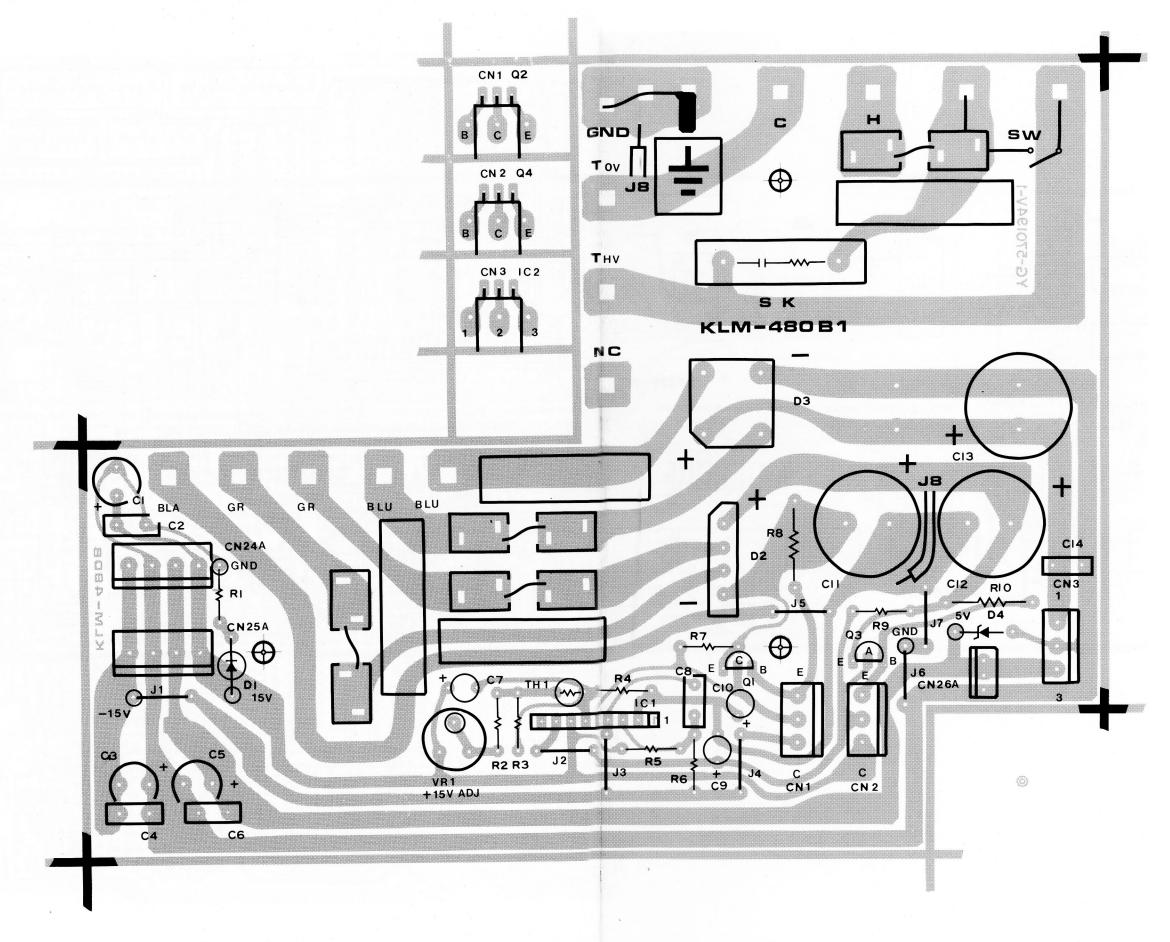


# **KLM-478**

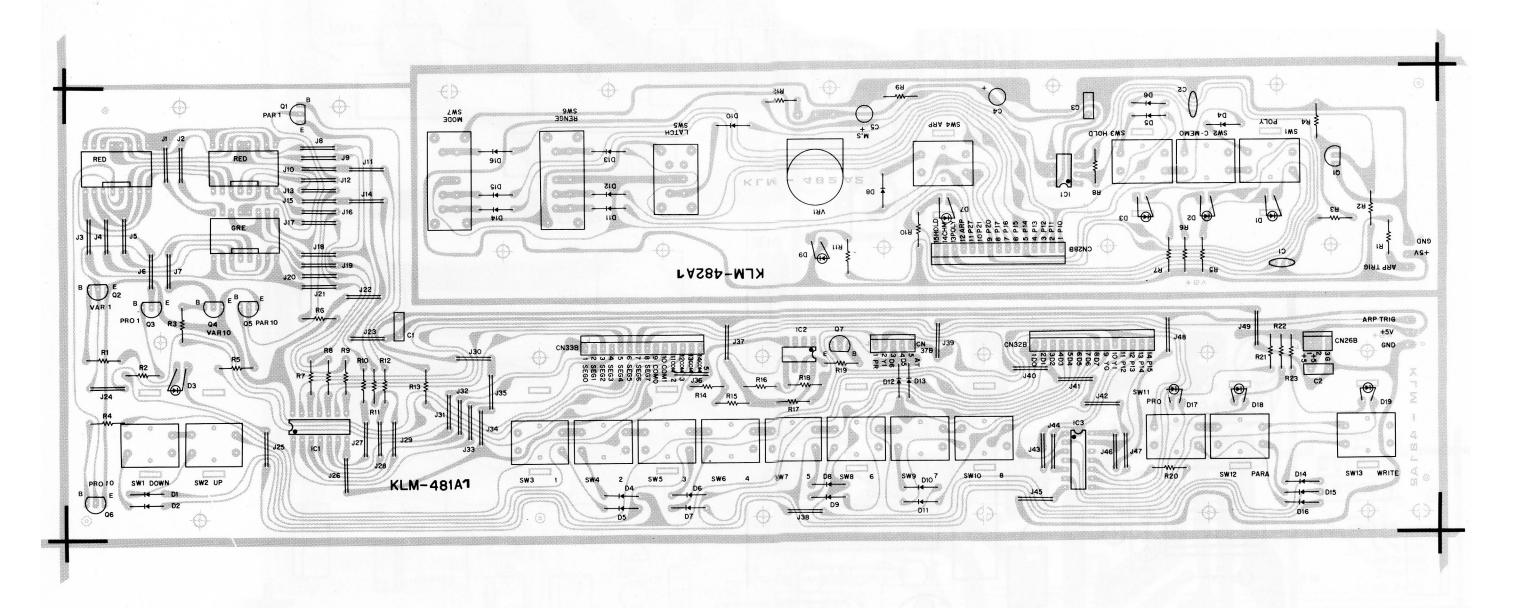


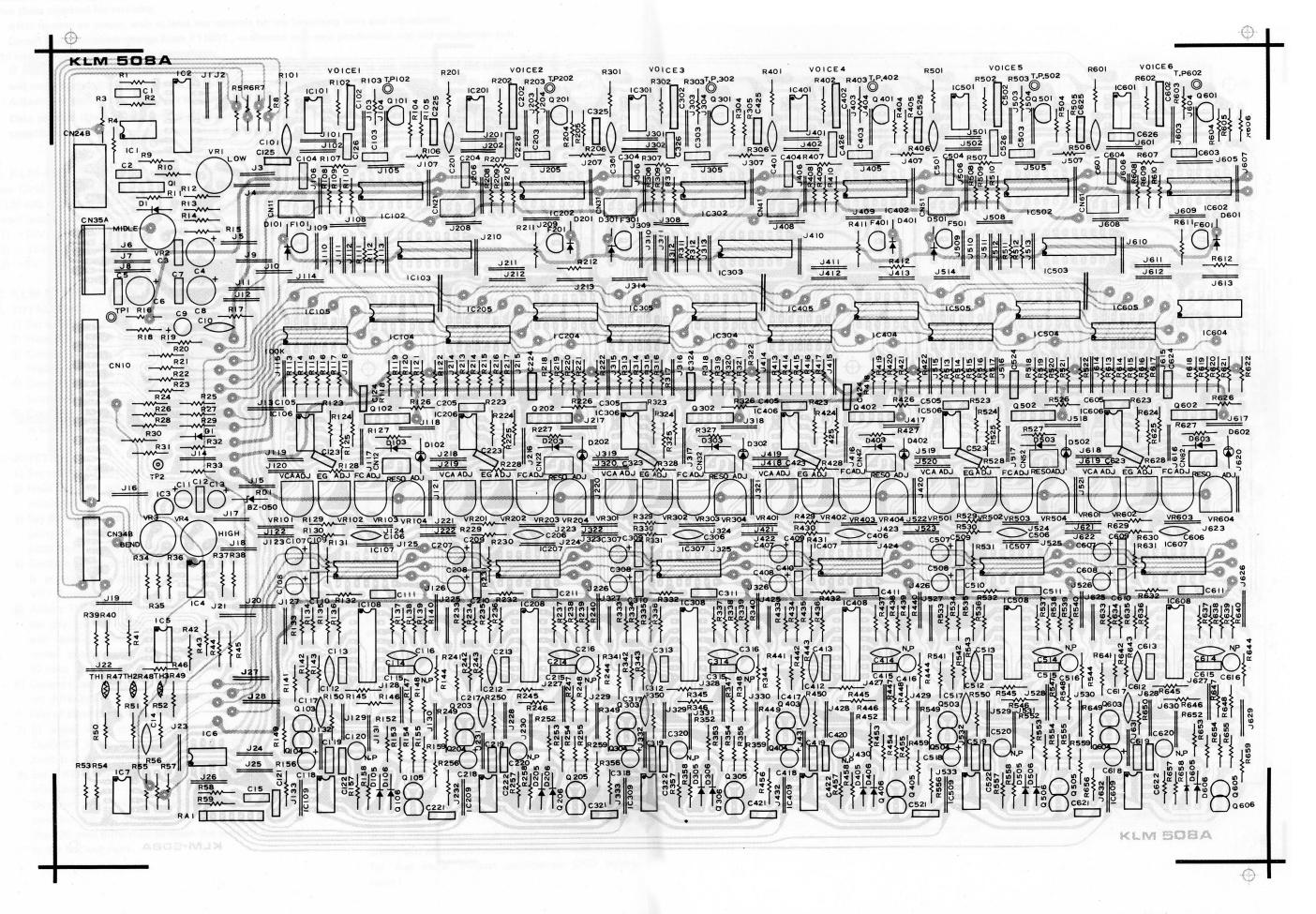
# KLM-479



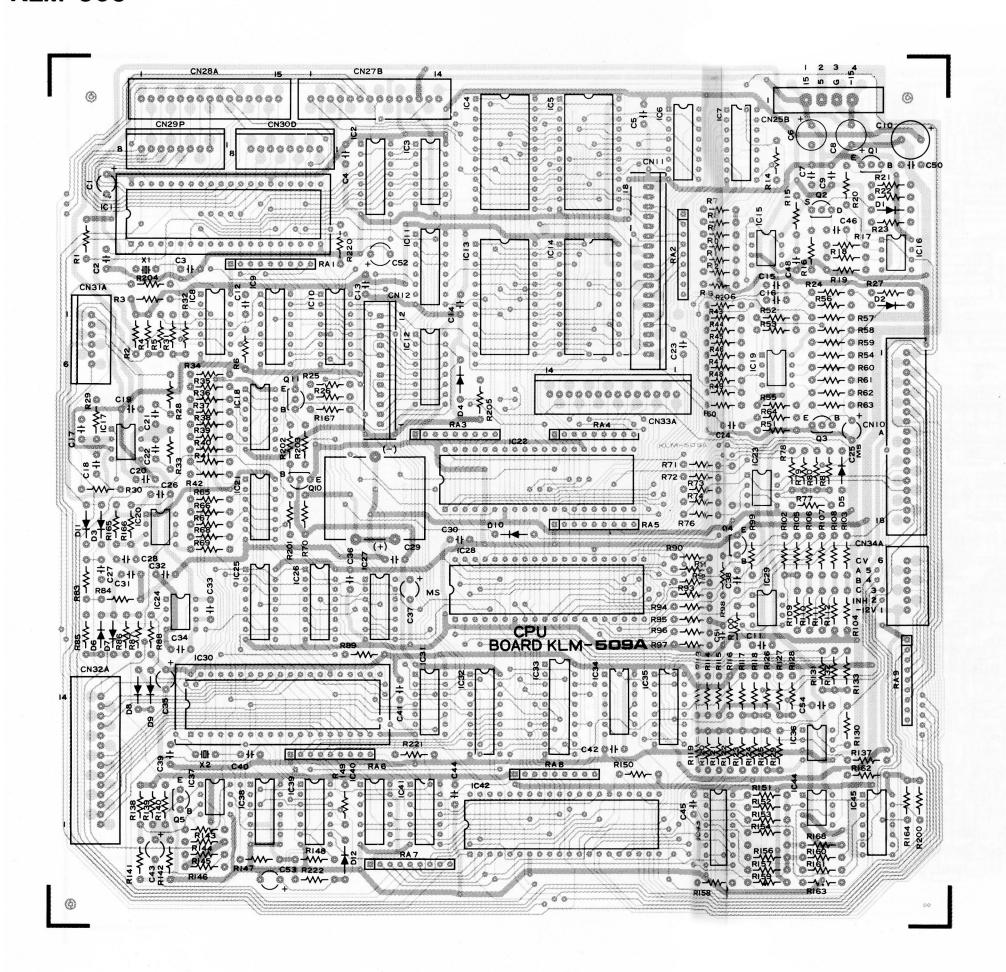


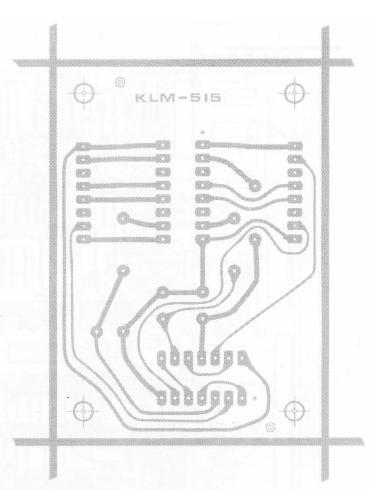
# KLM-481





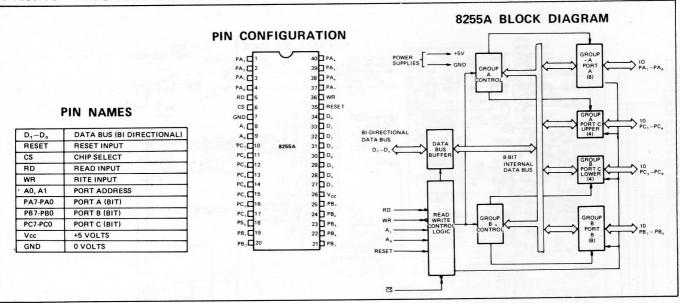
# **KLM-509**



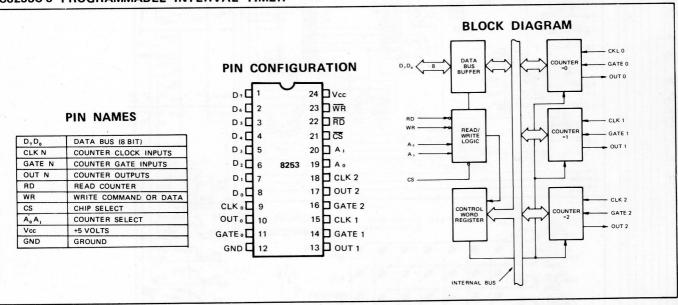


# 5. REFERENCE DATA

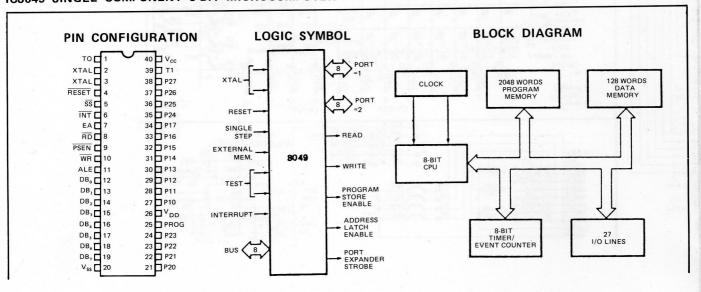
## IC 8255A-5 PROGRAMMABLE PERIPHERAL INTERFACE



## IC8253C-5 PROGRAMMABLE INTERVAL TIMER



# IC8049 SINGLE COMPONENT 8-BIT MICROCOMPUTER



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# PIN DESCRIPTION

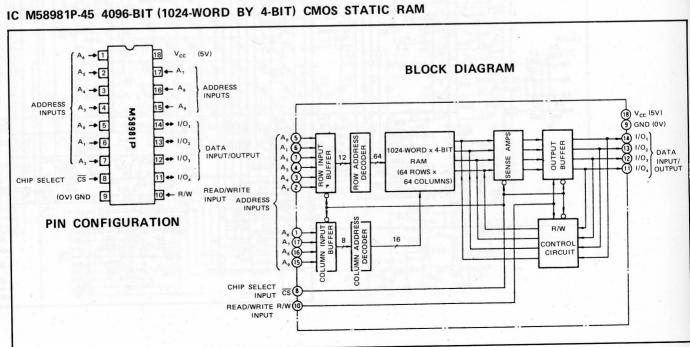
PA,

PC.

PC.

PB,

Designation	Pin #	Function	Designation	PIN #	Function	
V <sub>SS</sub>	20	Circuit GND potential	RD	8	Output strobe activated during a BUS read. Can be used to enable	
V <sub>DD</sub>	26	+5V during operation. Low power standby pin.			data onto the BUS from an external device.	
V <sub>cc</sub>	40	Main power supply: +5V during operation.			Used as a Read Strobe to External Data Memory. (Active low)	
PROG	25	Output strobe for 8243 1/O expander.	RESET	4	Input which is used to initialize the processor. Also used during verifi-	
P10-P17 Port 1	27-34	8-bit quasi-bidirectional port.			cation, and power down. (Active low) (Non TTL V <sub>IH</sub> )	
P20-P27 Port 2	21-24	8-bit quasi-bidirectional port.	WR	10	Output strobe during a BUS write.	
POIL 2	35-38	P20-P23 contain the four high order program counter bits during an external program memory fetch			(Active low)  Used as write strobe to External  Data Memory.	
D0-D7	12-19	and serve as a 4-bit I/O expander bus for 8243  True bidirectional port which can	ALE	11	Address Latch Enable. This signal occurs once during each cycle and is useful as a clock output.	
BUS	12-10	be written or read synchronously using the RD, WR strobes. The Port can also be statically latched.			The negative edge of ALE strobes address into external data and pro-	
		Contains the 8 low order program counter bits during an external program memory fetch, and receives the addressed instruction under the	PSEN	9	gram memory.  Program Store Enable. This output occurs only during a fetch to external program memory. (Active low)	
		control of PSEN. Also contains the address and data during an external RAM data store instruction, under control of ALE, RD, and WR.	SS	5	Single step input can be used in con- junction with ALE to "single step" the processor through each in- struction. (Active low)	
ТО	1	Input pin testable using the conditional transfer instructions JTO and JNTO. TO can be designated as a clock output using ENTO CLK instruction.	EA	7	External Access input which for all program memory fetches to r ference external memory. Usefu for emulation and debug, and essential for testing and program	
T1	39	Input pin testable using the JT1,			verification. (Active high)	
		and JNT1 instructions. Can be designated the timer/counter input using the STRT CNT instruction.	XTAL1	2	One side of crystal input for inter- nal oscillator. Also input for exter- nal source. (Not TTL Compatible)	
ĪNT	6	Interrupt input. Initiates an inter- rupt if interrupt is enabled. Inter- rupt is disabled after a reset. Also testable with conditional jump instruction. (Active low)	XTAL2	3	Other side of crystal input.	



# 8. CHECK AND ADJUSTMENT PROCEDURE

Caution: Everything has been completely adjusted at the factory prior to shipment. Therefore, never turn any VRs other than those required for servicing.

- \* After turning on power, wait at least ten minutes before beginning tests and adjustments.
- \* Circuit board numbers change from 711801, as divided into new production and old production lots.

Old circuit board numbers are in parentheses.

- \* If replacing KLM-508 (KLM-476) ICs 101~601 NJM072DH, be sure to use new ones of the same color selection. Others will cause irregularities in sawtooth wave amplitude and PW/PWM duty.
- Adjustment setting charts are on a separate page. Please refer to it for correct settings.
- \* Data cassette (Data of adjustment procedure) showing the setting is available for repairing and adjusting. Please load the cassette on and select a program you need each time.

# 1. KLM-480 (Power supply check and adjustment).

Use DVM (digital voltmeter) to test each check point on KLM-480. Confirm that voltages are within specifications listed below.

- (1) +15V: +14.95V~+15.05V; Adjust VR1 if necessary.
- (2) -15V: -14.70V~-15.30V
- (3) +5V: +4.75V~+5.25V

# 2. KLM-477 (CLOCK BOARD check and adjustment).

## 1. TOTAL TUNE.

- 1) Set to PROGRAM 11.
- 2) Hold A3 (440Hz) and set TUNE knob to center.
- 3) Connect output to tuner and adjust VR5 to obtain reading within ±5 cent.
- 4) Confirm +100 cent (±20 cent) when TUNE knob is turned all the way clockwise (#).
- 5) Confirm -90 cent (±20 cent) when the TUNE knob is turned all the way counterclockwise (b).

# 2. JOYSTICK.

- 1) Set to PROGRAM 11.
- 2) Hold A3 and adjust TUNE knob to obtain 0 cent reading on tuner.
- Set BEND knob to 10 and confirm +700 cent (0~+15 cent) (E above A3) when joystick is at maximum pitch bend up position. Adjust VR6 if necessary.
- Confirm -700 cent (-15~0 cent) (D) when joystick is at maximum pitch bend down position. Adjust VR7 if necessary.
- 5) Adjust TUNE knob to obtain 0 cent reading. Then use joy stick to apply vibrato and pitch bends (up and down), slowly returning the joystick to the center position. Confirm that pitch is still within ±2 cent
- 6) Connect oscilloscope to CN39-1, apply vibrato and set FREQUENCY knob to 5. Confirm vibrato at rate of about 5~6Hz.
- In same way, confirm about 10Hz when FRE-QUENCY knob is at 10, and about 0.12Hz when knob is at 0.
- 8) Set FREQUENCY to 0 and apply vibrato at maximum intensity.

Confirm tuner readout variation from  $+60^{\sim}+120$  cent to  $-60^{\sim}-120$  cent. There should be no more than 30 cent difference between the amount of swing to the left and right.

# 3. KLM-508 (KLM-478) (ANTI BOARD).

# 1. ANTI-LOG.

- Set to PROGRAM 12 and put same note into CHORD MEMORY six times. In other words, turn on HOLD and play same note six times, then turn on CHORD MEMORY.
  - Confirm that NJM-072 (IC101 $\sim$ 601) are all the same color.
- 2) Check KLM-508 (KLM-476) (SYNTHE-BOARD) TP1 with DVM and confirm 9.80V~10.20V.
- 3) Connect oscilloscope GND to TP1 and check TP102~ TP602.
  - Note: TP1 is not at ground (0V).
- 4) Play C1 and confirm Fig-1 waveform for all six voices.

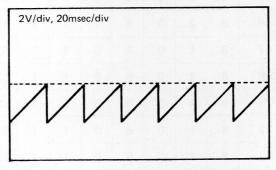


Fig-1

5) Next, expand oscilloscope range and check six voices, finding the one with the greatest amplitude Fig-2. Confirm that difference between largest and smallest amplitude is within 1.0V.

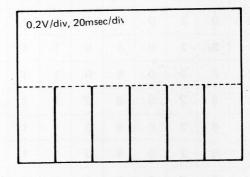


Fig-2

After finding voices with largest amplitude, perform check and adjustment procedures A through I, below, for that voice. (Adjust oscilloscope GND beforehand.)

KL

are

1. /

- (A) Play C6 and adjust VR4 so that peak value matches GND.
- (B) Play A3 and adjust VR2 (VR1 (MID)) in same
- (C) Play C1 and adjust VR1 (VR2 (LOW)) in same
- (D) Repeat steps A~C above, as many times as necessary so that deviation from GND is 0.1V or less.
- (E) Set BEND knob to 10, play A3, and bend pitch up and down using joystick. Adjust VR3 (BEND) and VR4 (HIGH) to eliminate amplitude fluctuation during pitch bends. Confirm fluctuation of 0.1V or less.
- (F) Repeat steps A~E to bring all values within specifications.
- (G) Play C6 and raise OCT (PARAMETER 11) from 8' to 4'. Confirm peak value fluctuation of within 0~-0.2V at 8' and 0~-0.4V at 4'.
- (H) At OCT 8' and 16', play each key in the lowest octave of the keyboard and confirm that peak value fluctuations are within  $+0.2V^{\sim}-0.4V$ . Also confirm that LEDs on KLM-508 (KLM-476) for voices 1 through 6 light up in correct order.
- (I) Play C6 at 4' OCT and C1 at 16', Use joystick for up and down pitch bends and confirm peak value fluctuation within ±0.3V.
- 6) After completion, set to PROGRAM 12 again or return parameter 11 (OCTAVE) to 16'.

# KLM-508 (KLM-476) (Old circuit board numbers are in parentheses.)

- 1. Amplitude limitation and 8253 RESET check.
  - 1) Turn on ARPEGGIO switch; set FREQUENCY to 10, turn on LATCH, set RANGE to 10CT, and set MODE to UP.
  - 2) Play any three keys in the lowest octave and any three in the highest octave; arpeggiate them.
  - 3) Observe voice 1 at TP102 with oscilloscope, comfirm sawtooth waveform maximum amplitude is about 12V, and that the waveform appears as in Fig-1.
  - 4) Next, play C, and C6 arpeggiated.

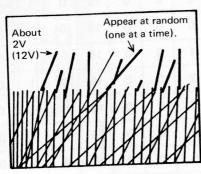


Fig-1

5) Confirm that it is not as shown in Fig-2, or Fig-3.

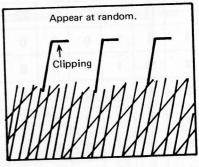


Fig-2

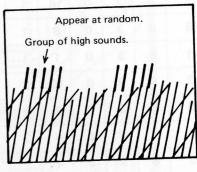


Fig-3

- 6) Check and confirm in same way for voices 2~6.
- 7) Turn off CHORD MEMORY and switch to POLY mode. (Turn off ARPEGGIO switch.)

# 2. DC01 check.

- 1) OCTAVE.
- (1) Connect oscilloscope (1V/div, 2msec/div) to IC6 1-pin (IC3 1PIN) and observe SIGNAL OUT waveform. Confirm amplitude of about 1V.

NOTE: Unless specified otherwise, SIGNAL OUT tests should be performed at this same point in the following instructions as well.

- (2) Play C3 and confirm 6 voices.
- (3) Switch PROGRAM number from 12 to 13 to 14 (easiest if using footswitch) and confirm OCTAVE change from 16' to 8' to 4'. Also confirm no irregularities in sawtooth waveforms.

# 2) WAVEFORM

- (1) Observe as above; Confirm 6 voices for C3 Key.
- (2) Set to PROGRAM 15 and confirm change in waveform from sawtooth to rectangle wave. Confirm no irregularity in waveform.
- (3) Confirm that rectangle waveform amplitude is within ±15% of sawtooth waveform amplitude.
- (4) Select PARAMETER 12 and switch VALUE between 1 ( $\bigcirc$ ) and 2 ( $\square$ ) while playing C6; confirm no more than 1.5V DC fluctuation. Switch slowly and confirm for all six voices.

#### PW/PWM.

- (1) Observe with oscilloscope as in "1" above; confirm six voices for C3.
- (2) Adjust oscilloscope TIME/DIV and confirm rectangle wave duty ratio of 50~45%. (See Fig-4.)

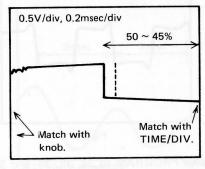


Fig-4

- (3) Change PARAMETER 13 (PW/PWM) VALUE one step at a time from 1 to 7 and confirm that pulse width becomes gradually narrower.
  - Confirm that variation between voices is within 2%.
- (4) Confirm that at VALUE 7, PW/PWM duty ratio is  $3\%\sim10\%$ .

Confirm deviation between voices is within 2%.

NOTE: When duty ratio changes, DC level also gradually changes and amplitude gradually increases, reaching about  $1.2\sim1.5$  times the original at VALUE 7.

There is a time constant of several seconds before amplitude settles down.

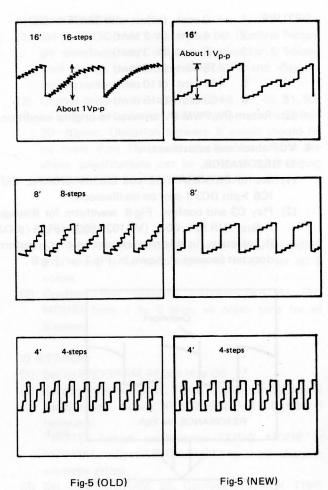
(5) Set to PROGRAM 16; raise PW/PWM from 1 to 7 and confirm gradual increase in PWM depth. At 7, PW maximum should be 45~50% and minimum should be 3~10%; confirm that it does not exceed 50% or disappear altogether. MG FREQUENCY may be raised to 2~3.

# 3. DCO2 check.

# 1) OCTAVE.

- (1) Connect PW/PWM CV terminal TP2 (R6  $100k\Omega$  connection point to D1) +5V (CN24-2) and confirm that DCO1 waveform no longer appears.
- (2) At above setting, connect oscilloscope to IC6 1-pin (IC3 1PIN) and observe DC02 waveform.
- (3) Confirm change in OCTAVE from 16' to 8' to 4' when PROGRAM is changed from 17 to 18 to 21. At the same time, confirm stepped waveform without abnormalities at each setting. Number of steps corresponds with number of feet. Amplitude is about 1Vp-p.

See Fig-5. Note: Old production units have slightly different waveforms, as shown in Fig-5 (OLD).



(4) At PROGRAM 21, switch PARAMETER 22 (DCO WAVEFORM) from 0 (OFF) to 1 (\bigcap) and confirm DC fluctuation is no more than 1.0V.

#### 2) WAVEFORM.

Change PROGRAM from 22 to 23 to 24 and confirm change from 16' to 8' to 4' waveforms with no abnormalities (for 6 voices). Amplitude is about 1Vp-p.

## 3) INTERVAL.

Change PROGRAM from 24 to 25 to 26 to 27 to 28 (INTERVAL  $1 \rightarrow 5$ ) and confirm change to minor 3d, perfect 3d, perfect 4th, and perfect fifth, respectively (in relation to root note (for 6 voices).

# 4) DETUNE.

- (1) Set to PROGRAM 31, play A3 and check output with tuner.
- (2) Change PARAMETER 24 (DETUNE) from 1 through 6 and confirm pitch changes listed below. (Only necessary for 1 voice.)

DETUNE	1	± 0 cent	(adjust with TUNE knob.)
"	2	+ 4 cent	(± 2 cent)
"	3	+ 8 cent	(± 3 cent)
"	4	+18 cent	(± 5 cent)
"	5	±40 cent	(+10 cent)

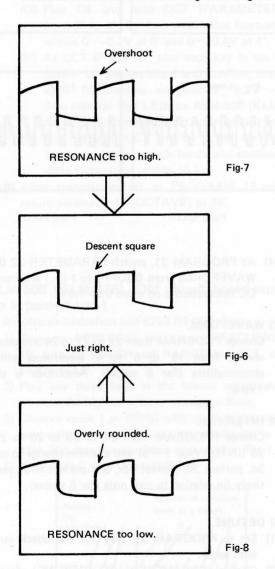
+60 cent (±15 cent)

(3) Return PW/PWM CV terminal to original condition.

# 4. VCF check and adjustment.

# 1) RESONANCE.

- (1) Set to PROGRAM 32 and observe SIGNAL OUT IC6 1-pin (IC3 1-pin) on oscilloscope.
- (2) Play C3 and confirm Fig-6 waveform for 6 voices. Adjust VR104~604 (VR102~602) (RES ADJ) if necessary. In this case, be careful that waveform does not become as shown in Fig-7 or Fig-8.



(3) Set PROGRAM to 33 and confirm Fig-9 waveform.

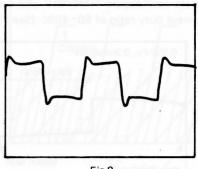
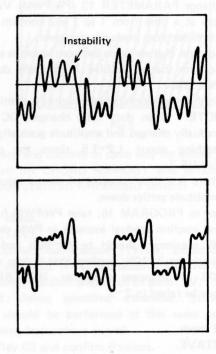


Fig-9

(4) Change PROGRAM to 34, 35, 36, and 37; confirm gradual increase in ringing, reaching instability at 37.



# 2) CUTOFF FREQUENCY check and adjustment.

(1) Set to PROGRAM 38; play C1 and confirm Fig-10 waveform.

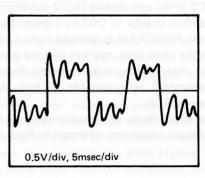
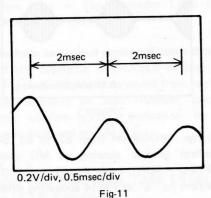


Fig-10

(2) Increase oscilloscope range and observe enlarged ringing section. Adjust VR103~603 (VR101~601 (fc ADJ)) to obtain cycle of 2.0msec, as shown in FIG-11.



(3) Set to PROGRAM 41; play C6 and confirm Fig-12 waveform.

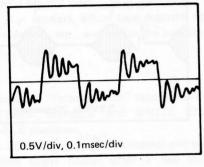


Fig-12

- (4) Change oscilloscope range to enlarge ringing and confirm ringing cycle of 20~40μsec. Variation between 6 voices should be within 10μsec.
- (5) Set to PROGRAM 42, play C1, and gradually reduce PARAMETER 31 (CUTOFF). Confirm that the waveform's ringing cycle gradually becomes longer and that it virtually becomes a sine wave at about CUTOFF=14. Also confirm that maximum level is reached at a CUTOFF VALUE of 10∼18 and that it is 6Vp-p or less. (Deviation between 6 voices should be within three CUTOFF VALUE steps and no more than 1V.)

## 3) KBD TRACK.

- (1) Set to PROGRAM 43 and play C1, C3 and C6. Confirm that amount of ringing for any key (not just C1, C3, C6) is 2.5~4 (average of 3) for all 6 voices. (C6 is a bit less and C1 is a bit more.)
- (2) Find key that produces least change in fc (change in ringing cycle) when PARAMETER 33 (KBD TRACK) is switched between 1 (ON) and 2 (OFF). Confirm that key is between B2 and F3 for all 6 voices.

## 4) EG INTENSITY.

(1) Set to PROGRAM 44 and play C6. Confirm rectangle waveform with ordinary ringing for 6 voices, then change oscilloscope TIME/DIV and measure ringing cycle.

(2) Change program from 44 to 45, 46, 47, 48, 51, 52, in order, and confirm that ringing cycle is within 20~40μsec. Deviation between 6 voices should be

20~40μsec. Deviation between 6 voices should be no more than 15μsec. It is still acceptable if the above specifications can be achieved by changing

PARAMETER 31 (CUTOFF) VALUE by ±1.

# 5. EG.

# 1) EG MODE.

- (1) Set to PROGRAM 53, play any key and confirm that there is no abnormality in ADSR for all 6 voices.
- (2) Confirm that changing PARAMETER 51 (EG MODE) from 1 to 0 gives an organ tone for all 6 voices.

# 2) ATTACK.

- (1) Set to PROGRAM 54 and play C6.
- (2) Confirm that ATTACK TIME is 350msec (±20msec) for 6 voices. Adjust VR102~602 (VR104~604) if necessary.
  - \*NOTE: Adjust oscilloscope (TRIG MODE at NORMAL; adjust TRIG LEVEL) to obtain sharpest envelope attack.
- (3) Set to PROGRAM 55. Confirm ATTACK TIME (maximum value) of 8~12sec and deviation between voices of within 2sec.

## 3) DECAY.

Set to PROGRAM 56. Confirm DECAY TIME of 15~30sec and within 7sec deviation between 6 voices

\*NOTE: Here DECAY TIME is the time from when you play a single key to when you can no longer hear the sound from the amp. At the same time confirm that sustain level does not remain.

## 4) SUSTAIN.

Change PROGRAM from 57 to 58, 61, 62 and confirm that SUSTAIN LEVEL gradually rises for all 6 voices.

\*NOTE: At PROGRAM 57 (SUSTAIN = 1), the sound is barely audible when amp volume is turned up, although it may not be heard at all. A short "pop" sound is not abnormal since ATTACK and DECAY are both at 0.

## 5) RELEASE.

(1) Set to PROGRAM 63 with RELEASE TIME at 15~30sec. Confirm deviation of within 7sec between 6 voices.

\*NOTE: Here RELEASE TIME is the time from when you play a single key to when you can no longer hear the sound from the amp. At the same time, confirm that sustain level does not remain.

(2) Set to PROGRAM 64 and connect foot switch (→ GND) to RELEASE jack. Confirm that RELEASE TIME is about 100msec when foot switch is OFF and about 5~10sec when foot switch is ON. This may be judged by ear.

# 6. VCA check and adjustment.

## 1) GAIN.

- (1) Set to PROGRAM 64 and play C3.
- (2) Confirm sawtooth waveform output amplitude of 1.0Vp-p (±0.05Vp-p) for all 6 voices.
- (3) Adjust VR101~601 (VR103~603) if necessary.

## 2) MIXING LEVEL.

- (1) Eliminate DC01 waveform by connecting PW/PWM terminal (R6 100k $\Omega$  connection point to D1) to +5V (CN24-2).
- (2) Set to PROGRAM 66 and play C3. Confirm DCO2 stepped waveform amplitude of 1.0Vp-p (±0.15Vp-p) for 6 voices.
- (3) After completion, return PW/PWM to normal condition.

## 6. MG check.

# 1) DCO MODULATION.

- (1) Set to PROGRAM 67, play A3 and turn on HOLD.
- (2) Check output with tuner; adjust TUNE knob to obtain ±0 cent reading.
- (3) Change PROGRAM from 68 to 71, 72, 73, and confirm gradual increase in vibrato depth.
- (4) At PROGRAM 73 (VIBRATO at maximum), confirm swing from +35~+55 cent to -35~-55 cents.

# 2) VCF MODULATION.

- (1) Set to PROGRAM 74, play A3 and turn on HOLD. Observe output on oscilloscope.
- (2) Change PROGRAM from 74 to 75, 76, 77, and confirm gradual increase in Fom depth (depth of riging cycle movement).
- (3) At PROGRAM 78, move joy stick to -Y and confirm same kind of modulation as above. Maximum depth should be about the same as PROGRAM 76 (MG VCF = 5). Joy stick SPEED should be at about 2.

# 3) SPEED.

- (1) Set to PROGRAM 81, play A3 and turn on HOLD.
- (2) Confirm MG cycle of 60~100msec (Fig-13).

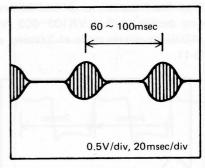


Fig-13

(3) Change PROGRAM from 82 to 83, 84, 85, and confirm gradual slowing of MG speed. At 85 (SPEED = MIN), cycle should be 2.0~3.5sec. Also confirm no "a" in Fig-14 appearing when HOLD is released and A3 played. Check for 6 voices.

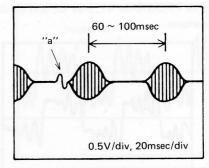


Fig-14

#### 4) DELAY.

- (1) Set to PROGRAM 86, play C3, and confirm that DELAY TIME does not affect FcM.
- (2) Set to PROGRAM 87 and confirm DELAY TIME within 0.2~0.4sec.
- (3) Set to PROGRAM 88 and confirm DELAY TIME within 1.2~2.5sec.

# 7. TOTAL check.

#### 1) OUTPUT LEVEL.

Confirm that output amplitude can be switched 10:1 (±10%).

NOTE: This will vary with amp input impedance so test without load.

#### 2) PHONE.

Confirm that headphone volume can be adjusted from 0 to 10. Also check PHONE OUT with oscilloscope and confirm no oscillation.

# 3) Backup battery.

Turn off power. Use DVM to check terminals of KLM-509 (KLM-475) battery and confirm  $3.60V^{\sim}$  4 3V

# 8. TAPE INTERFACE 1) SETTING

Connect POLY-61 to cassette recorder in following (1) To tape → Tape recorder LINE IN (or MIC IN)

- (2) From tape ← Tape recorder LINE OUT (or EARPHONE OUT)

# 2) SAVE (Perform to prevent erasure of user's data.)

- (1) Set TAPE ENABLE to ENABLE position; confirm 78PE indication and no sound from keyboard.
  - (2) Begin recording on tape recorder, press SAVE switch; confirm 5RuE indication for a few seconds, followed by 7895.

# 3) VERIFY.

- Rewind tape from above. TAPE ENABLE should be at ENABLE position. Press VERIFY switch , F Y is indicated); play
- tape.
- Confirm that after a few seconds the indication (3) flickers a bit and then  $[ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ ]$  appears.
- (4) If Err appears, adjust tape recorder volume and tone controls, etc., and repeat the procedure several times.

## 4) LOAD.

- (1) Put supplied "factory patch" tape in recorder.
- (2) Set TAPE ENABLE and WRITE ENABLE to **ENABLE** positions.
- (3) Press LOAD ( [ [ O O O ] ] is indicated) and play tape.
- (4) Confirm slight flicker after a few seconds and indication.
- (5) If Err appears, check tape recorder output level, tone settings, etc., and try again several times.

# 9. PARTS LIST

PART CODE	PART NAME SPECIFICATIONS	P.C. BOARD	Q'TY
(1) Set (	CARBON RESISTORS	(NOT LISTED)	WE a
	SOLID RESIS	STORS	1 700
11513822	1/4KYLC22M	KLM-508	6
	METAL FILM R	FSISTOR	
12412100	<del></del>		T -
12413100 12413243	1/4TP 100Ω 1/4TP 243Ω	KLM-508	5
12413243	1/4TP 806Ω	KLM-480	
12413806	1/4TP 80632 1/4TP 1.00K	KLM-508 KLM-477	3 4
12414100	1/41F 1.00K	KLM-508	6
12414200	1/4TP 2.00K	KLM-480	1
12414200	1/411 2.001	KLM-508	1
12414237	1/4TP 2.37K	IN LIVI-300	1
12414274	1/4TP 2.74K	KLM-509	1
12414301	1/4TP 3.01K	KLM-508	1
12414316	1/4TP 3.16K	112 000	3
12414402	1/4TP 4.02K		1
12414499	1/4TP 4.99K	KLM-509	1
12414562	1/4TP 5.62K	KLM-477	1
12414750	1/4TP 7.5K	KLM-508	1
12414866	1/4TP 8.66K	KLM-477	2
12414887	1/4TP 8.87K		1
12414931	1/4TP 9.31K		1
12415100	1/4TP 10.0K	KLM-480	2
		KLM-508	15
AL THE		KLM-509	4
12415121	1/4TP 12.1K	KLM-508	1
		KLM-509	1
12415127	1/4TP 12.7K	KLM-480	1
12415150	1/4TP 15.0K	KLM-508	13
12415162	1/4TP 16.2K	KLM-509	1
12415255	1/4TP 25.5K	KLM-508	1
12415340	1/4TP 34K	KLM-509	1
12415357	1/4TP 35.7K	KLM-508	6
12415499	1/4TP 49.9K		1
12416100	1/4TP 100K		1
		KLM-509	7
12416150	1/4TP 150K		1
12416200	1/4TP 200K	All and him on r	8
12416255	1/4TP 255K	Tomat TURE I	1
12416267	1/4TP 267K		1
12416301	1/4TP 301K	to the 11 TO 1	1
12416332	1/4TP 332K		1
12416475	1/4TP 475K		1
12416499	1/4TP 499K	KLM-508	6
	LINEAR RES	ISTOR	And a con-
13233100	LT3600 1/4SJ 100Ω	KLM-508	1
	BLOCK RESI		Later for
13506510	RKC1/8B6J 10K	T	1
13506510	RKC1/8B6J 10K	KLM-508	1
13508410 13508510	RKC1/8B8J 1K	KLM-509	1 8
13300310			0
T T	THERMIST		
18032320	TD5-A120DA	KLM-508	3
18032350	TD5 A150DA	KLM-480	1
	MYLAR CAPA	CITORS	
20402410	50V 0.001UFK	KLM-509	1
20402415	50V 0.0015UFK	KLM-508	12
20402422	50V 0.0022UFK		6
20402433	50V 0.0033UFK	KLM-509	1
20402447	50V 0.0047UFK	KLM-477	2
20402510	50V 0.01UFK	KLM-477	1
till Con	and life dende of Gir-	KLM-482	1
			1

PART	PART NAME	P.C. BOARD	Q'T
CODE	SPECIFICATIONS	T.C. BOATE	4
20402510	50V 0.01UFK	KLM-509	2
20402547	50V 0.047UFK	KLM-477	1
	o) vić sviju isbidosi s	KLM-482	1
20402547	50V 0.047UFK	KLM-508	14
20.020		KLM-509	3
20402556	50V 0.056UFK	112000	1
20402568	50V 0.068UFK		1
20402610	50V 0.1UFK	KLM-508	1
20102010	STYROL CAPA	E 50 50 100 - 100 100 100 100 100 100 100 100	
20503247	50V JT 47PF	KLM-477	2
et a rot	CERAMIC CAPA		
21238610	25V 0.1UF	KLM-508	8
		KLM-480	4
21289510	50V 0.01UF		1
21442100	50V 10PF	KLM-509	2
21442220	50V 22PF	KLM-477	2
21112220	of the second of	KLM-508	1
id (bers:	ibni a P R Sundany	KLM-509	2
21443100	50V 100PF	KLM-508	13
21443220	50V 220PF	KEW-500	12
21443470	50V 470PF	en Tiben, marking	6
21443470	50 V 470FF	KI M FOO	1
21.445.100	F0\/ 0.0111F	KLM-509	1 1 100 1 1
21445100	50V 0.01UF		1
21446100	25V 0.1UF	KLM-477	5
		KLM-481	2
		KLM-482	1
		KLM-508	58
41,644	us of east <sup>or</sup> fretan soot	KLM-509	27
3.18AW3	SPARK KILL		181
21900300	PME265MC 533	KLM-480	1
SPCSOT VERS	ELECTROLYTIC CA	THE RESERVE TO SERVE THE SERVE THE SERVE TO SERVE THE SE	1 1 1 1 1 1
23007310	A16V 100UF	KLM-480	3
23007447	A16V 4700UF	THE STREET STREET	1
23013210	A35V 10UF		2
23013422	A35V 2200UF	ors serimes and	2
23015110	A50V 1UF	non-films DEV AV	2
23107310	B16V 100UF	KLM-477	2
23307210	A16V 10UF	KLM-509	1
23315068	A50V 0.68UF		1
23315115	A50V 1.5UF	KLM-482	1
25003210	16V 10UF	KLM-477	6
		.KLM-482	1
		KLM-508	7
NOUTH	T LEVEL .	KLM-509	5
25003222	16V 22UF	KLM-508	12
25003310	16V 100UF		3
25006110	50V 1UF		2
	THE PERSON NAMED IN COLUMN	KLM-509	2
	F01/ 4 711F		1
25006147	50V 4./UF		_
	50V 4.7UF 10V 22UF	KLM-508	6
25062222		KLM-508	6
25006147 25062222 25063210	10V 22UF		
25062222	10V 22UF 16V 10UF		
25062222 25063210	10V 22UF 16V 10UF POLYPROPYLENE CA	APACITORS KLM-508	6
25062222 25063210 26000510	10V 22UF 16V 10UF POLYPROPYLENE CA 100V 0.01UF TRANSISTO	APACITORS KLM-508	6
25062222 25063210 26000510	10V 22UF 16V 10UF POLYPROPYLENE CA 100V 0.01UF TRANSISTO 2SA733 AK	APACITORS  KLM-508  RS  KLM-480	6
25062222 25063210 26000510 30000727 30001007	10V 22UF 16V 10UF POLYPROPYLENE CA 100V 0.01UF TRANSISTO 2SA733 AK 2SA798 F/G	KLM-508  KLM-480 KLM-508	6
25062222 25063210 26000510 30000727 30001007 30100500	10V 22UF 16V 10UF POLYPROPYLENE CA 100V 0.01UF TRANSISTO 2SA733 AK 2SA798 F/G 2SB-941 Q/R	KLM-508  KLM-480  KLM-508  KLM-480  KLM-480	6
25062222 25063210 26000510 30000727 30001007 30100500 30100618	10V 22UF 16V 10UF POLYPROPYLENE CA 100V 0.01UF TRANSISTO 2SA733 AK 2SA798 F/G 2SB-941 Q/R 2SB-644 R/S	KLM-508  KLM-480  KLM-508  KLM-480  KLM-480  KLM-480  KLM-481	6
25062222 25063210 26000510 30000727 30001007 30100500 30100618 30200327	10V 22UF 16V 10UF POLYPROPYLENE CA 100V 0.01UF TRANSISTO 2SA733 AK 2SA798 F/G 2SB-941 Q/R 2SB-644 R/S 2SC945 AK	KLM-508  KLM-480  KLM-508  KLM-480  KLM-480  KLM-481  KLM-480	6 1 7 1 6 1 1
25062222 25063210 26000510 30000727 30001007 30100500 30100618	10V 22UF 16V 10UF POLYPROPYLENE CA 100V 0.01UF TRANSISTO 2SA733 AK 2SA798 F/G 2SB-941 Q/R 2SB-644 R/S	KLM-508  KLM-480  KLM-508  KLM-480  KLM-480  KLM-480  KLM-481	6

PART	PART NAME SPECIFICATIONS	P.C. BOARD	Q'TY
30400010	2SA733A K TN	KLM-477	1
30400010	200,7007 111	KLM-481	1
	NATIONAL AND ADDRESS OF THE PARTY OF THE PAR	KLM-509	2
	222245 4 14 TN	KLM-477	4
30420010	2SC945A K TN	,	
	(or 2SC2785K TN)	KLM-482	1
		KLM-508	6
		KLM-509	4
30420030	2SC2901 K TN	KLM-477	2
	FET		
30460010	2SK30A TM-O TNE-2	KLM-508	6
	2SK381-34-C	KLM-509	1
	BRIDGE DIO	DE	
31010100	1B4B41	KLM-480	1
31010200	4B4B41		1
	ZENER DIOD	)E ,	
31101400	RD 7.5EB3		1
31102900	BZ-050	KLM-508	1
	LED	440.0026.00	0.00000
31200500	GL-9PR-2	KLM-477	1
		KLM-481	1
		KLM-482	1
31201500	LT-8001P	KLM-480	1
	LT-8201P	KLM-508	6
31410100		KLM-481	3
31201900	GL 9PR24		4
		KLM-482	
31250300	SL-1221 RED	KLM-481	2
31250400	SL-2221 GREEN	RHERSHIP 1	1
	DIODE	JEWS WILLIAM 1	(A DCA T
31400100	1S1555 TP	KLM-477	4
31400100	181888 11	KLM-481	15
		KLM-482	11
	BOAR 200 20 25 2 5	KLM-508	26
		KLM-509	11
	IC		
32001042	UPD-8253C-5	KLM-509	4
	UPD-8255AC-5	IXEM GGG	3
32001043			1
32001049	UPD-8049C-337	1	1
32001051	UPD8049C-384	WI M 500	
32004004	HD-14066 BP	KLM-508	12
		KLM-509	1
32004006	HD-14520 BP	KLM-508	3
32004009	HD-14013 BP	KLM-509	1
32004010	HD-14023 BP	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	2
32004016	HD-14050 BP		1
32004017	HD-14051 BP	KLM-508	00 01
		KLM-509	3
32004019	HD-14069 UBP		3
32004019	HD-14174 BP		1
32004020	HD-14174 BP	B TAGRA	3
			2
32004026	HD-14175 BP	KLM-477	2
32009001	NJM-4558D-V		9
		KLM-508	100
	14.00 (A.S.)	KLM-509	8
32009002	NJM-4556 D	KLM-477	1
32009006	NJM-4560 D	KLM-508	7
32009007	NJM-2902 N	KLM-477	1
32009009	NJM-072D	KLM-508	1
		KLM-509	1
20000010	NJM-072D-H	KLM-508	6
			1
32009010	NI IM-7905 A	K I MIZZEII	
32009010 32009011 32009014	NJM-7805A NJM-2901 N	KLM-480 KLM-508	6

			1
PART	PART NAME SPECIFICATIONS	P.C. BOARD	Q'T
		KLM-481	1
32009015	NJM-2903 D	KLM-509	1
20000017	NUM 12600D A	KLM-509	6
32009017	NJM-13600D-A NJM-79L05 A	KEW-300	1
32009018 32009019	NJM-555 D	KLM-482	1
32009019	M-5230L-11-B	KLM-480	1
32011001	M-74LS00	KLM-477	1
32011003	W-742000	KLM-509	1
32011004	M-74LS04		1
32011005	M-74LS08		2
32011006	M-74LS32	2	1
32011007	M-74LS74	KLM-477	1
32011008	M-74LS139	KLM-509	1
32011009	M-74LS151	KLM-477	1
32011010	M-74LS373	KLM-509	1
32011011	M-74LS393	KLM-477	1
32011012	M-53206	KLM-481	2
32011013	M-58981P-45	KLM-509	1
32012001	MB-3761 M		1
32029006	SSM-2056	KLM-508	6
	CERAMIC OSCIL	LATOR	
33500900	EFO-A6R0M01	KLM-509	2
000000	P.C. BOAR	D	
34047701	KLM-477	KLM-477	1
34047902	KLM-479	KLM-479	1
34048002	KLM-480	KLM-480	1
34048002	KLM-481	KLM-481	1
34048201	KLM-482	KLM-482	1
34050800	KLM-508	KLM-508	1
34050900	KLM-509	KLM-509	1
9 1	SEMI-FIXED RE	SISTOR	
35121210	B1K	KLM-477	2
35121410	B100K	KLM-508	12
35121510	B1M		12
35201133	Η1051Α 330ΩΒ		1
35201210	H1051A 1KB	KLM-477	1
35201247	H1051A 4.7KB	KLM-480	1
35201310	H1051A 10KB	KLM-508	2
35201410	H1051A 100KB		1
	ROTARY	VR	
36014100	EVH-5LA814B14	KLM-477	2
36015400	EVH-5LA814B32		1
36015500	EVH-5LA814C16	KLM-482	00 501
36015600	K16200005 10KB	920 SI4H	2
36203700	VR EWJ-6KA359 B1	3 KLM-477	00 100
	SLIDE	200 200	
37301000	SW SSB-122019	KLM-482	00 15
37301600	SW SSB-123014	HNS 232	00 120
37303500	SW SSB-123013	HMS-233	ON LES
37303900	SW R-S47836	KLM-479	
1 fr j	POWER S	SW .	
37504600	1801-1211	BEX.298H	espes
2 .	TACT SI	N	80046
37505000	KHC-10901	KLM-481	1:
	DOWER TRANS	KLM-482	
	POWER TRANS		0.00
	TA-009	100V	
40007900		1 1811	
40007900	SOT ROTOL	UNI	
40007900	SOT ROTAL	JAM 117 2P	10000

42002300 ESK-7010 PHO 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A	TUSE  100V UNI JAM 117 2P 100V UNI JAM JAM	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	47100601 47100801 47101201 47101401 47101801 47140600 47141800 47150300 47150400	B6P-SHF-1  B8P-SHF-1  B12P-SHF-1  B14P-SHF-1  B18P-SHF-1  CONNECTO  HBLB-6S-1J  HBLB-18S-1J  B3P-VH B4P-VH	R  KLM-508  KLM-509  KLM-509  KLM-508  KLM-509  KLM-480  KLM-508  KLM-508  KLM-508	1 1 2 1 1 1 1 1 1 1 3 2 1 1
KE   42002300   ESK-7010   PHG   45001400   SG-4611 #01   SG-4612 #01	220 SE 240 AF 240 AU DEMKO SEMKO NEMKO 240 GE 220 FR  Y BOARD  DNE JACK  KLM-479  FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 3P	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	47100801 47101201 47101401 47101801 47140600 47141800 47150300 47150400	B8P-SHF-1 B12P-SHF-1 B14P-SHF-1 B18P-SHF-1 CONNECTO HBLB-6S-1J HBLB-18S-1J B3P-VH B4P-VH	R  KLM-508  KLM-509  KLM-508  KLM-509  KLM-509  KLM-509  KLM-508	1 2 1 1 1 1 1 1 3 2 1 1
### ##################################	240 AU DEMKO SEMKO NEMKO 240 GE 220 FR  Y BOARD  ONE JACK  KLM-479  FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4P 100V UNI JAM	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	47101201 47101401 47101801 47140600 47141800 47150300 47150400	B12P-SHF-1 B14P-SHF-1 B18P-SHF-1 CONNECTO HBLB-6S-1J HBLB-18S-1J B3P-VH B4P-VH	KLM-508 KLM-509 KLM-508 KLM-509 KLM-480	1 1 1 1 1 1 1 3 2 1
42002300 ESK-7010 PHG 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-231 47033200 HNS-233 47033500 HNS-235	DEMKO SEMKO NEMKO 240 GE 220 FR  Y BOARD  ONE JACK  KLM-479  FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4M 117 4M 117 4M 117 4M 117 4M	1 1 1 1 1 1 1 6 1 1 1 1 1	47101401 47101801 47140600 47141800 47150300 47150400	B14P-SHF-1 B18P-SHF-1 CONNECTO HBLB-6S-1J HBLB-18S-1J B3P-VH B4P-VH	KLM-508 KLM-509 KLM-508 KLM-509 KLM-480	1 1 1 1 1 1 3 2 1
42002300 ESK-7010 PHG 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-231 47033200 HNS-233 47033500 HNS-235	SEMKO NEMKO 240 GE 220 FR  Y BOARD  DNE JACK  KLM-479  FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4P 100V UNI JAM	1 1 1 1 1 1 6 1 1 1 1 1	47101801 47140600 47141800 47150300 47150400	B18P-SHF-1  CONNECTO  HBLB-6S-1J  HBLB-18S-1J  B3P-VH B4P-VH	KLM-508 KLM-509 KLM-508 KLM-509 KLM-480	1 1 1 1 1 3 2 1
42002300 ESK-7010 PHG 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-231 47033200 HNS-233 47033500 HNS-235	NEMKO 240 GE 220 FR  Y BOARD  ONE JACK  KLM-479  FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4M	1 1 1 1 6 1 1 1 1 1	47140600 47141800 47150300 47150400	CONNECTO HBLB-6S-1J HBLB-18S-1J B3P-VH B4P-VH	KLM-508 KLM-509 KLM-508 KLM-509 KLM-480	1 1 1 1 3 2 1
42002300 ESK-7010 PHG 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-231 47033200 HNS-233 47033500 HNS-235	240 GE 220 FR  Y BOARD  ONE JACK  KLM-479  FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4M	1 1 1 6 1 1 1 1 1	47141800 47150300 47150400 47200301	HBLB-6S-1J HBLB-18S-1J B3P-VH B4P-VH	KLM-508 KLM-509 KLM-508 KLM-509 KLM-480	1 1 1 3 2
42002300 ESK-7010 PHG 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-231 47033200 HNS-233 47033500 HNS-235	PUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4M	1 1 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	47141800 47150300 47150400 47200301	HBLB-18S-1J B3P-VH B4P-VH	KLM-509 KLM-508 KLM-509 KLM-480	1 1 1 3 2
42002300 ESK-7010 PHG 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-231 47033200 HNS-233 47033500 HNS-235	FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4D UNI JAM 117 4D UNI JAM	1 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	47141800 47150300 47150400 47200301	HBLB-18S-1J B3P-VH B4P-VH	KLM-509 KLM-508 KLM-509 KLM-480	1 1 1 3 2
42002300 ESK-7010 PHG 45001400 SG-4611 #01 45001700 SG-4612 #01  46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-231 47033200 HNS-233 47033500 HNS-235	FUSE  100V UNI JAM 117 2P 100V UNI JAM 117 4D 100V UNI JAM JAM	1 1 1 1 1	47150300 47150400 47200301	B3P-VH B4P-VH	KLM-508 KLM-509 KLM-480	1 1 3 2 1
### PHG   ### 45001400   SG-4611 #01   ### 46402301   125V 2A UL   ### 46462301   250V 1.0A U   ### 46462301   250V T1.0A   ### 47032400   HNS-224   ### 47032400   HNS-225   ### 47032500   HNS-226   ### 47032700   HNS-227   ### 47032800   HNS-228   ### 47033100   HNS-231   ### 47033200   HNS-231   ### 47033200   HNS-233   ### 47033500   HNS-233   ### 47033500   HNS-235    HNS-235	FUSE  100V UNI JAM 117 2P 100V UNI JAM 1AM 117 3P	1 1 1 1 1	47150400	B4P-VH	KLM-480 KLM-508	3 2 1
45001400	FUSE  100V UNI JAM 117 2P 100V UNI JAM 1AM 117 3P	1 1 1 1 1 1 1	47150400	B4P-VH	KLM-508	2
45001400	FUSE  100V UNI JAM 117 2P 100V UNI JAM 1AM 117 3P	1 1 1 1 1 1 1	47200301	80V 0.01UF		1
46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	TUSE  100V UNI JAM 117 2P 100V UNI JAM JAM	1 1 1 1 1 1		CONNECTOR		
46402301 125V 2A UL  46412003 250V 1.0A U  46462001 250V T1.0A  46462301 250V T2.0A  47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	100V UNI JAM 117 2P L 100V UNI JAM	1 1 1 1		CONNECTOR	KLM-509	
46462001 250V T1.0A U 46462001 250V T1.0A 46462301 250V T2.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	100V UNI JAM 117 2P 100V UNI JAM	1 1 1		CONNECTOR S		1
46462001 250V T1.0A U 46462001 250V T1.0A 46462301 250V T2.0A  46462301 250V T2.0A  47032400 HNS-225 47032500 HNS-225 47032600 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	UNI JAM 117 2P IL 100V UNI JAM	1 1 1			SIDE	
46462001 250V T1.0A  46462301 250V T2.0A  46462301 250V T2.0A  47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	JAM 117 2P 100V UNI JAM	1 1		BS3P-SHF-1	KLM-481	1
46462001 250V T1.0A  46462301 250V T2.0A  46462301 250V T2.0A  47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	117 2P 100V UNI JAM	1	47200401	BS4P-SHF-1	KLM-479	1
46462001 250V T1.0A  46462301 250V T2.0A  46462301 250V T2.0A  47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	L 100V UNI JAM		47200501	BS5P-SHF-1		1
46462001 250V T1.0A  46462301 250V T2.0A  46462301 250V T2.0A  47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	UNI	3			KLM-481	1
H. 47032400 HNS-224 HNS-225 HNS-226 HNS-227 HNS-227 HNS-228 HNS-231 HNS-231 HNS-233 HNS-233 HNS-233 HNS-235	JAM		47200601	BS6P-SHF-1	KLM-479	1
H. 47032400 HNS-224 47032500 HNS-225 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-233 47033500 HNS-235		3	47201401	BS14P-SHF-1	KLM-481	2
H. 47032400 HNS-224 47032500 HNS-225 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-233 47033500 HNS-235	447.00	3	21.648 (300	PROPERTY OF	KLM-509	2
H. 47032400 HNS-224 47032500 HNS-225 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-233 47033500 HNS-235	117 2P	3	47201501	BS15P-SHF-1	KLM-482	1
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	220 GE	3		Para de 192	KLM-509	1
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	220 SE 240 AF	3		CONNECTOR BO	ттом	
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	240 AF	3	47300401	BE4P-SHF-AA	KLM-477	1
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	DEMKO	3	47300401	BE6P-SHF-AA	KLIVI-4//	1
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	SEMKO	3	47300701	BE7P-SHF-AA		2
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	NEMKO	3	47300801	BE8P-SHF-AA		1
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	240 GE	3	1700001		0.000 0.000	
H. 47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	220 FR	3	81	IC SOCKET		-
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	220 GE	1	48005142	14P C471411	KLM-508	6
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	220 SE	1	48005402	40P C474011	KLM-509	2
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	240 AF	1		FUSE HOLDE	ER	
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	240 AU	1	51501600	S-N5053 #01	KLM-480	8
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	DEMKO	1	31301000		KEWI-400	0
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	SEMKO	1		BATTERY	CARCE GRILL - ES	6-6065
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	NEMKO 240 GE	1	52000900	3/170DK (3.6V 170MA	AH) KLM-509	1
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	240 GE 220 FR	1 1	23313115	BUSHING	- January Company	
47032400 HNS-224 47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235			54000300	SR-4K-4	100V	1
47032500 HNS-225 47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	ARNESS	3643 540K	54000300	3n-4N-4	UNI	1
47032600 HNS-226 47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235		1		320-M.J.A.	117 2P	1
47032700 HNS-227 47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	KIEMENES EURE	1	54000400	SR-5P-4	JAM	1
47032800 HNS-228 47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	FERRICA 23-UNIX.BM	1			240 AU	1
47033100 HNS-231 47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	300.00	1	54000500	SR-6W-1	220 GE	1
47033200 HNS-232 47033300 HNS-233 47033500 HNS-235	errect asswa	1		KLW-609	220 SE	1
47033300 HNS-233 47033500 HNS-235	510EC1.882.062	1 1	30.000	Source Street 98	240 AF	1
47033500 HNS-235	E10EE1-822 W3	1	ne dan kan	14	DEMKO	1
	BESTAR R WS	1	50,605,915	Territoria de la 1	SEMKO	1
300.00 11110-201		1			NEMKO	1
47033800 HNS-238		1	5 5 5	ALEKS ALL ALL A	240 GE	1
47033900 HNS-239	F REVIEW T	37 046 00	75500110	803944 N D1119	220 FR	1
47034200 HNS-242	F Have	2		CAP		
47036500 HNS-265	1156 (986)	1	54002500	6x20x1.2	KLM-508	1.
47036600 HNS-266	EAFAN YOUR	1	3.002000		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	L '.
47036700 HNS-267	RAPAN YORK	1	CONTRACTOR A	CORD KEEP	<b>Y</b> - 1.00 - 1.0	ALTERNATION OF THE PARTY OF THE
47037900 HNS-279	FISH TOORS DHING IN KULH SOS		54005200	K-105G		4
47038000 HNS-280	KLM-508	1	30300103	BUSHING	arms Make 1	Telephone .
CONN	KLM-508	1			A SOSE MESOS I	11
47100301 B3P-SHF-1	KLM-508		ENUDEROU	TA-310		11
	and a second		54005800 54005804	TA-305 UL94V0		U

PART CODE	PART NAME SPECIFICATIONS	P.C. BOARD	Q'TY
54005900 54005902	TB-300 TB-300 UL94V0		11 6
	TEST PIN	*	
54007100	LC-2-G YELLOW	KLM-508	8
	FLAT CABI	E	
54500040	SMCD-18×90-BD×10		1
54520040 54520070	SMCD-18X90-BDX10		1
0.10200.0	SLIDE COV	FR	1
E000E400	KOC-F40222		3
56005400		DARR	
	RADIATION B	JAKD	Т.
56002500	KOC-C30207		1
	LED HOLD	ER	
57502500	3x6x6.5	KLM-481	3
F7F00000	3x6x7	KLM-482 KLM-477	1
57502600	3x6x7	KLM-481	1
		KLM-482	1
	AC CORE		
60000101	KE1044 0.75SQ 2.5M	100V	1
60000200	SPT-2 18AWG/2 2.5M	IG UNI	1
		117 2P	1
60000300	CLASS1H05VV-F3x0		1
		DEMKO SEMKO	1
		NEMKO	1
		240 GE	1
60000400	SAA 3x0.75 2.5M GF		1
60000500	240AF 2.5M GRAY	240 AF	1
60000600	SVT 18AWGx3 2.5M SEV 2.5M GRAY	B JAM 220 SE	1
60000900	KP4819D 3x0.75 2.5		1
00001000	CONNECTION	- I	
60201200	NEW 6.3φ PLUG	1	1
60201300	1		
	ADAPTE	T	1.
60201700	6.3φ JACK-MIN PLU	G 	1
	SLIDE SW K	NOB	
62001600	SSB L=6 BLACK		3
	JOYSTICK LEVE	R KNOB	
62005301	KOC-E40127		1
	ROTARY VR	KNOB	
62009501	NO5 E40087		5
02003301	TACT SW KN	IOR A	
		TOB A	10
62011300	KOC-E30042		10
	TACT SW KNOB	BIVORY	.   _
62011400	E30043-1		6
	TACT SW B	RED	
62011401	E30043-2		1
	JOYSTICK Y S	UPPORT	
64058400	C40446		1
	FIXED PIN FOR	JOYSTICK	2.00
	C40447		2
64059402			
64058402			

PART CODE	PART NAME SPECIFICATIONS	P.C. BOARD	Ω'ΤΥ
	PHONE JACK	PLATE	
64058500	KOC-C30205		1
	PANEL		
04050000			1
64058600	KOC-C20124		<u> </u>
	WOODEN CA	ASE	
64508400	KOC-D10014		1
	CORD STOP	PER	
64608601	KOC-E40099		2
	LED COVE	B	
04000704		Ī	1
64609701	KOC-E40129		1 '
	TACT SW ESCU	TCHEON	_
64609800	KOC-E20047		2
64609801	KOC-E20048		2
64609802	KOC-E20049 KOC-E20050		1
64609803			1.
	CONTROL PA	ANEL	1
64609900	KOC-E20040		1
	JOYSTICK E	вох	
64610100	KOC-E30036		1
	JOYSTICK X SI	JPPORT	
64610101	KOC-E40114		1
	JOYSTICK LI	EVER	
64610102	KOC-E40113		1
		Company of	
E TOTAL			
			2.0
	\(\frac{1}{2}\)		

# 7. SETTING CHARTS

The adjustment procedure in this service manual is in good accordance with this setting chart.

	11	12	13	21	22	23	24	31	32	33	34	41	42	43	44	51	61	62	63	64
11	8	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	9	0	0	0
12	16	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	9	0	0	0
13	8	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	9	0	0	0
14	4	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	9	0	0	0
15	8	2	0	8	0	1	1	63	0	0	0	0	0	15	0	1	9	0	0	0
16	8	3	0	8	0	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
17	8	3	0	16	1	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
18	8	3	0	8	1	1	. 1	63	0	0	0	0	0	15	0	1	0	0	0	0
21	8	3	0	1	1	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
22	8	3	0	16	2	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
23	8	3	0	8	2	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
24	8	3	0	4	2	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
25	8	3	0	4	2	3	1	63	0	0	0	0	0	15	0	1	0	0	0	0
26	8	3	0	4	2	3	1	63	0	0	0	0	0	15	0	1	0	0	0	0
27	8	3	0	4	2	4	1	63	0	0	0	0	0	15	0	1	0	0	0	0
28	8	3	0	4	2	5	1	63	0	0	0	0	0	15	0	1	0	0	0	0
31	8	2	0	8	1	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
32	8	2	0	8	0	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
33	8	2	0	8	0	1	1	44	0	0	0	0	0	15	0	1	0	0	0	0
34	8	2	0	8	0	1	101	44	2	0	0	0	0	15	0	1	0	0	0	0
35	8	2	0	8	0	1	1	44	4	0	0	0	0	15	0	1	0	0	0	0
36	8	2	0	8	0	1	1	44	6	0	0	0	0	15	0	1	0	0	0	0
37	8	2	0	8	0	1	1	44	7	0	0	0	0	15	0	1	0	0	0	0
38	8	2	0	8	0	1	1	32	6	0	0	0	0	15	0	1	0	0	0	0
41	8	2	0	8	0	1	1	63	6	0	0	0	0	15	0	1	0	0	0	0
42	16	2	0	8	0	1	1	63	6	0	0	. 0	0	15	0	1	0	0	0	0
43	8	2	0	8	0	1	1	41	6	1	0	0	0	15	0	1	0	0	0	0
44	8	2	0	8	0	1	1	56	6	0	1	0	0	15	0	1	0	0	0	0
45	8	2	0	8	0	1	1	48	6	0	2	0	0	15	0	1	0	0	0	0
46	8	2	0	8	0	1	1	43	6	0	3	0	0	15	0	1	0	0	0	C
47	8	2	0	8	0	1	1	34	6	0	4	0	0	15	0	1	0	0	0	0
48	8	2	0	8	0	1	1	28	6	0	5	0	0	15	0	1	0	0	0	0

0 0 0 0 0 0 0 0	51 52 53 54 55 56 57 58 61 62 63	8 8 8 8 8 8 8	2 2 1 1 1 1 1 1 1	0 0 0 0 0 0 0	8 8 8 8 8 8 8	0 0 0 0 0 0	1 1 1 1 1	1 1 1 1 1	21 16 63 63	6 6 0 0	0 0 0 0	6 7 0	0 0 10 10	0 0 10 0	15 15 7 0	0 0 10	1 1 1 1	0 0 0	0 0 0	0 0 0 0	0 0 0
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0	61 62 63	8	1		8	0	1	1	63	0	0	0	0	0	1	0	1	0	0	0	0
	62	8		0		0	1	1	63	0	0	0	0	0	5	0	1	0	0	0	0
0	63		1	1	8	0	1	1	63	0	0	0	0	0	10	0	1	0	0	0	0
			1	0	8	0	1	1	63	0	0	0	10	0	15	0	1	0	0	0	0
0	64	8	1	0	8	0	1	1	63	0	0	0	0	0	15	15	1	0	0	0	0
0		8	1	0	8	0	1	1	63	0	0	0	0	0	15	7	1	0	0	0	0
0	65	8	2	0	8	0	1	1	63	0	0	0	0	0	15	7	1	0	0	0	0
0	66	8	2	0	8	1	1	1	63	0	0	0	0	0	15	7	1	0	0	0	0
0	67	8	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	0	0	0	0
0	68	8	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	3	0	1	0
0	71	8	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	3	0	3	0
0	72	8	1	0	8	0	1	. 1	63	0	0	0	0	0	15	0	1	3	0	5	0
0	73	8	1	0	8	0	1	1	63	0	0	0	0	0	15	0	1	0	0	7	0
0	74	8	2	0	8	0	1	1	48	6	0	0	0	0	15	0	1	5	0	0	1
0	75	8	2	0	8	0	1	1	48	6	0	0	0	0	15	0	1	5	0	0	3
0	76	8	2	0	8	0	1	1	48	6	0	0	0	0	15	0	1	5	0	0	5
0	77	8	2	0	8	0	1	1	48	6	0	0	0	0	15	0	1	5	0	0	7
0	78	8	2	0	8	0	1	1	48	6	0	0	0	0	15	0	1	5	0	0	0
0	81	8	2	0	8	0	1	1	18	0	0	0	0	0	15	0	1	15	0	0	7
0	82	8	2	0	8	0	1	1	18	0	0	0	0	0	15	0	1	11	0	0	7
0	83	8	2	0	8	0	1	1	18	0	0	0	0	0	15	0	1	7	0	0	7
0	84	8	2	0	8	0	1	1	18	0	0	0	0	0	15	0	1	3	0	0	7
0	85	8	2	0	8	0	1	1	8	0	0	0	0	0	15	0	1	0	0	0	7
0	86	8	2	0	8	0	1	1	23	0	0	0	0	0	15	0	1	15		0	7
0	87	8	2	0	8	0	1	1	23	0	0	0	0	0	15	0	1	15		0	7
0	88	8	2	0	8	0	1	1	23	0	0	0	0	0	15	0	1	15	3	0	7